



PARTS CATALOGUE

YZ250FF (1SM5) CANADA

YZ250F (1SM6) EUROPE

YZ250F (1SM7) JAPAN

YZ250FF (1SM8) OCEANIA, SOUTH AFRICA

YZ250FF/YZ250F
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

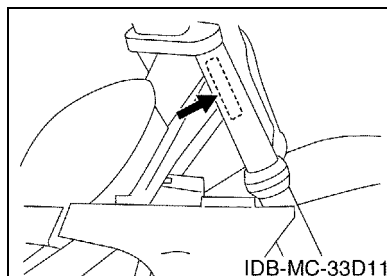
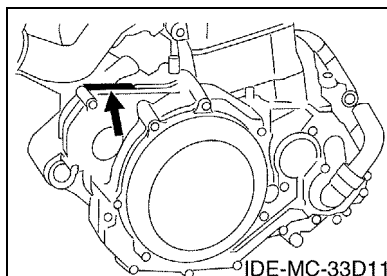
6. The asterisk (*) before a reference number indicates modified items after the first edition.

FOREWORD

7. Applicable Serial No.

Engine Serial No.

Frame Serial No.



8. Applicable Colour Code (The (*) mark shows Model colour.)

[illegible]

MODEL LABEL

- (1) A label called “Model Label” is affixed in the location as indicated in (3) below.
When using this parts catalogue, please be sure to cross-reference the “model code – production code No.” in the catalogue with the “model code – production code No.” indicated on the Model Label affixed onto the product concerned.

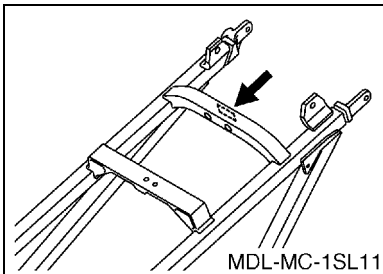
- (2) “Model Label” Indication

a	b	
○ xxxx – xxx		
● x ^c		

a: Model Type Code
b: Production Code No.
c: Colouring Type

○ 4TW1-010
● A

- (3) Model Label Affixing Location



- (4) Colouring Information

Model Code	Colouring Type Code	Colour Code	Colour Name	Abbreviation
1SM5	A	0583	DEEP PURPLISH BLUE SOLID E	DPBSE
	B	0206	PURPLISH WHITE SOLID 1	PWS1
1SM6	A	0583	DEEP PURPLISH BLUE SOLID E	DPBSE
1SM7	A	0583	DEEP PURPLISH BLUE SOLID E	DPBSE
1SM8	A	0583	DEEP PURPLISH BLUE SOLID E	DPBSE
	B	0206	PURPLISH WHITE SOLID 1	PWS1

- (5) Model Code – Production Code Number of Model Listed in This Parts Catalogue

Model Code	Production Code No.	Country (destination)	Model Code	Production Code No.	Country (destination)
1SM5	020	CANADA	1SM8	010	AUSTRALIA
1SM6	010	AUSTRIA			NEW ZEALAND
		BELGIUM			SOUTH AFRICA
		CYPRUS			
		CZECHO			
		DENMARK			
		FINLAND			
		FRANCE			
		GERMANY			
		GREECE			
		HUNGARY			
		IRELAND			
		ITALY			
		NETHERLANDS			
		NORWAY			
		POLAND			
		PORTUGAL			
		SLOVAK			
		SLOVENIA			
		SPAIN			
		SWEDEN			
		SWITZERLAND			
		TURKEY			
		UNITED KINGDOM			
1SM7	010	JAPAN			

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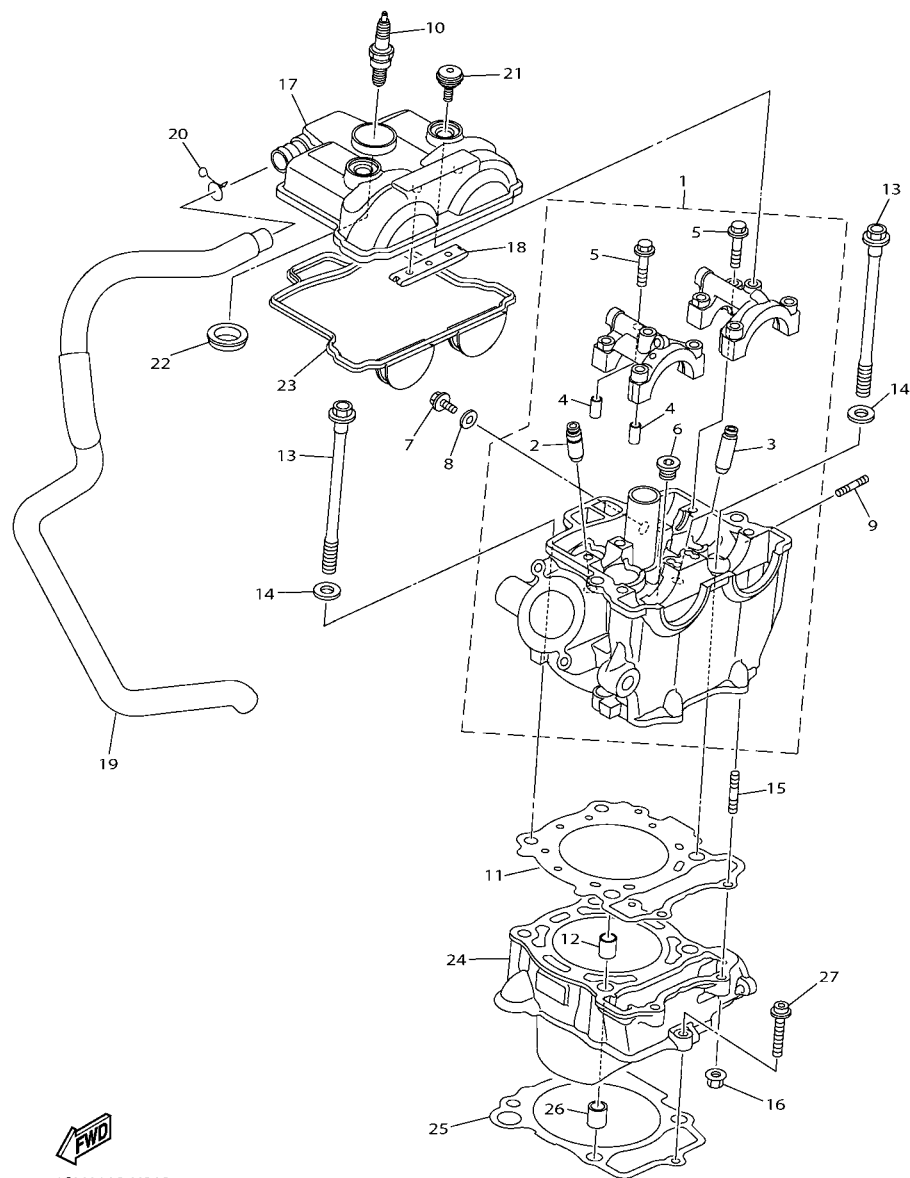
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FIG. 1 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-11101-09	CYLINDER HEAD ASSY	1	1	1	1	
2	5TA-11134-10	.GUIDE, VALVE 2	2	2	2	2	
3	3D7-11133-10	.GUIDE, VALVE 1	2	2	2	2	
4	91808-16023	.PIN, DOWEL	4	4	4	4	
5	90105-06027	.BOLT, FLANGE	8	8	8	8	
6	90340-12007	.PLUG, STRAIGHT SCREW	1	1	1	1	
7	95022-06010	BOLT, FLANGE	1	1	1	1	
8	90430-06014	GASKET	1	1	1	1	
9	95612-08620	BOLT, STUD	2	2	2	2	
10	94701-00434	PLUG, SPARK (NGK LMAR8G)	1	1		1	
	94703-00434	PLUG, SPARK (NGK LMAR8G)			1		
11	1SM-11181-00	GASKET, CYLINDER HEAD 1	1	1	1	1	
12	93612-16254	PIN, DOWEL	2	2	2	2	
13	90105-09004	BOLT, FLANGE	4	4	4	4	
14	90201-096J9	WASHER, PLATE	4	4	4	4	
15	90116-06037	BOLT, STUD	2	2	2	2	
16	95702-06500	NUT, FLANGE	2	2	2	2	
17	1SM-11190-09	COVER, CYLINDER HEAD 1	1	1	1	1	
18	5BE-12241-00	GUIDE, STOPPER 2	1	1	1	1	
19	1SM-11166-00	PIPE, BREATHER 1	1	1	1	1	
20	90467-140A4	CLIP	1	1	1	1	
21	5UM-1119E-00	BOLT, COVER HEAD	2	2	2	2	
22	1SM-11194-00	GASKET, HEAD COVER 2	1	1	1	1	
23	1SM-11193-00	GASKET, HEAD COVER 1	1	1	1	1	
24	1SM-11311-00	CYLINDER 1	1	1	1	1	
25	1SM-11351-00	GASKET, CYLINDER	1	1	1	1	
26	93612-16254	PIN, DOWEL	2	2	2	2	



1SM1110-N010

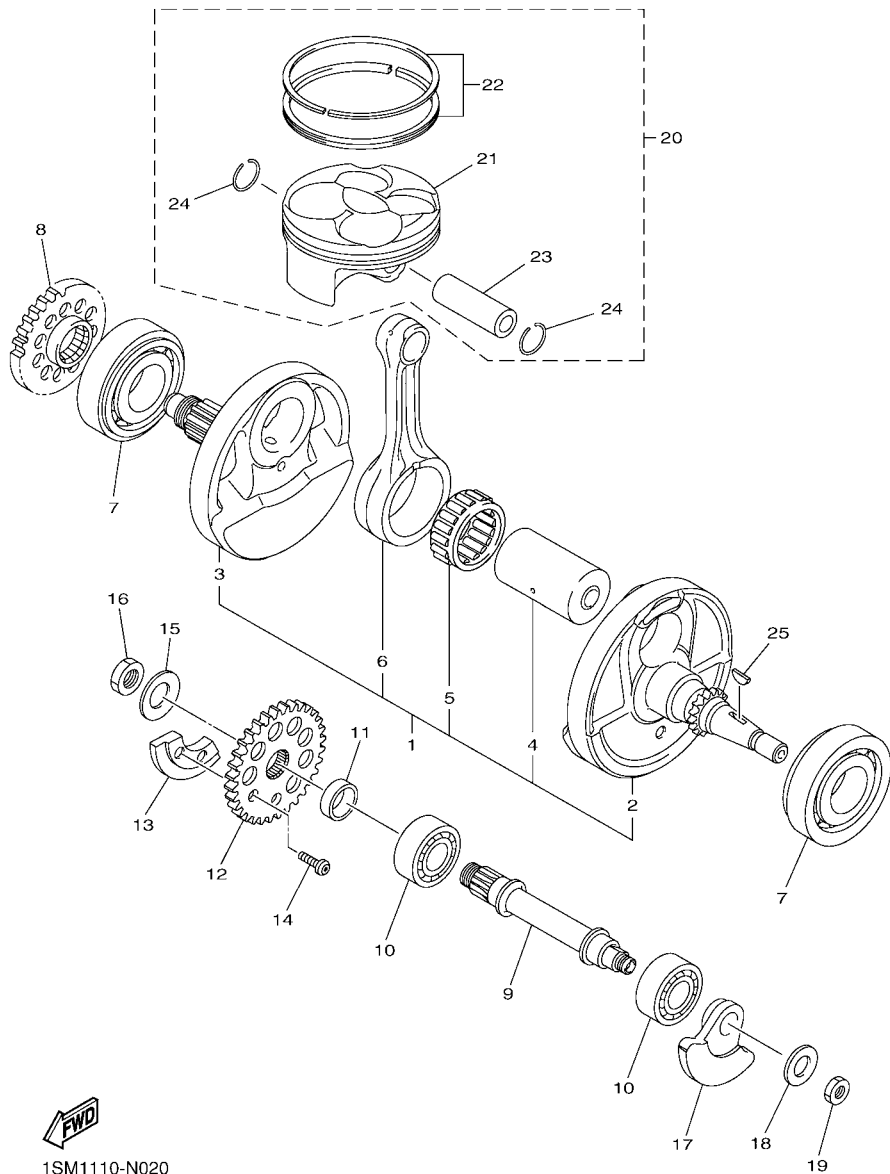
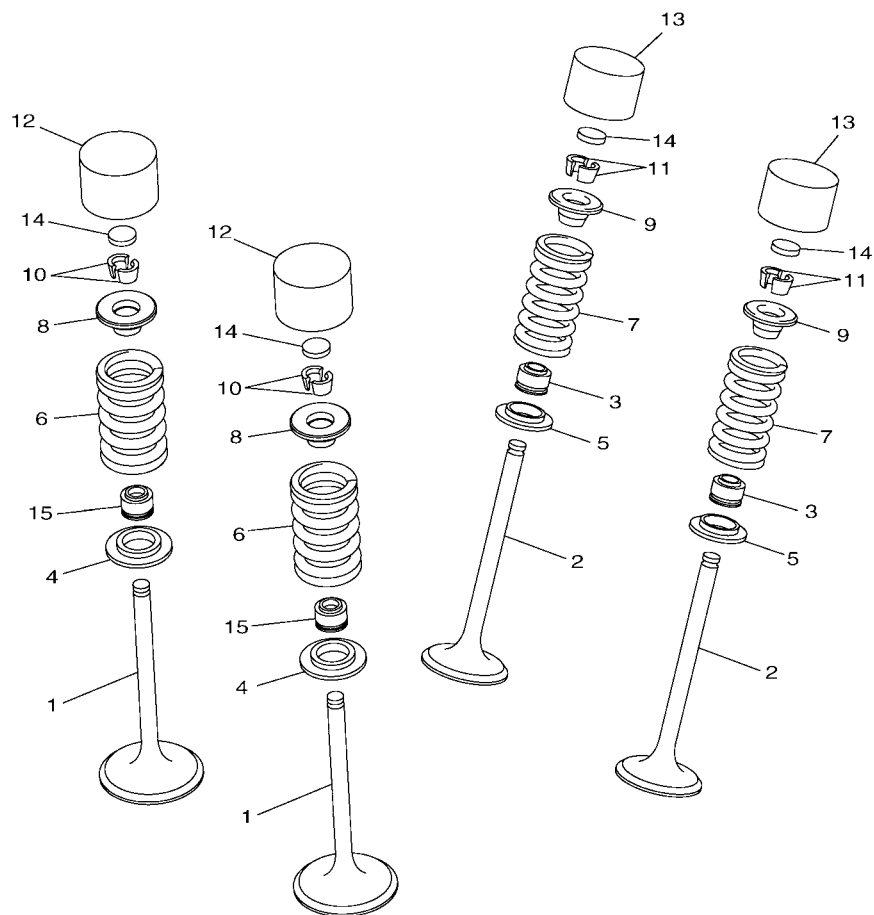


FIG. 2 CRANKSHAFT & PISTON

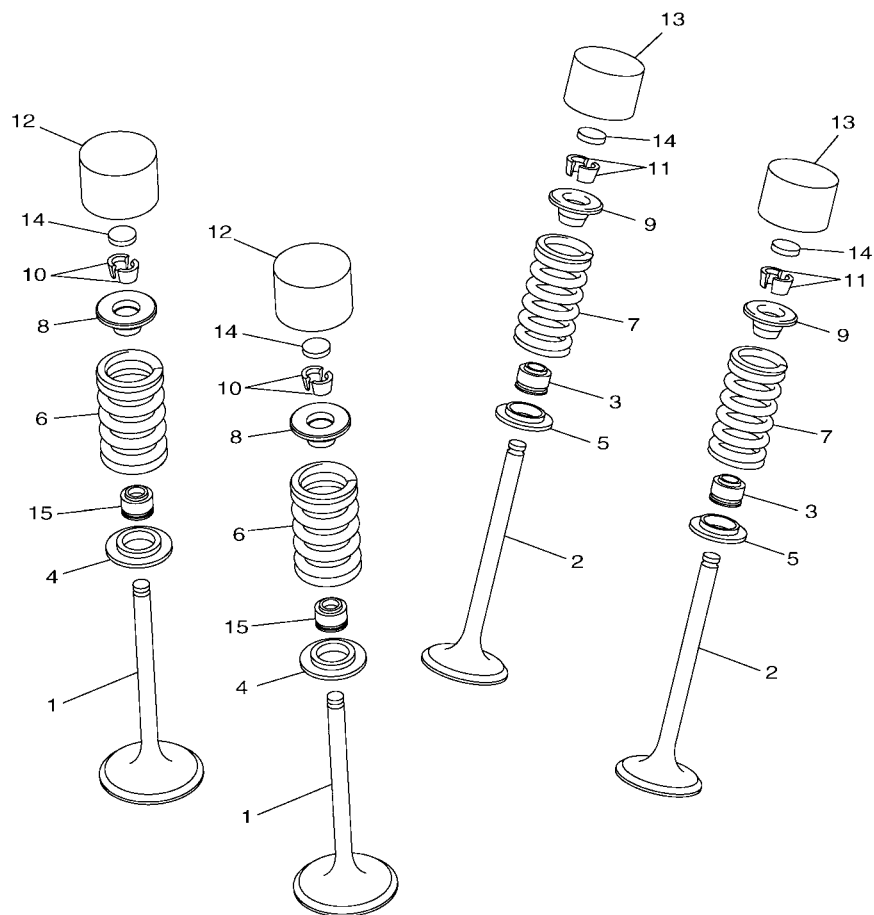
REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-11400-01	CRANKSHAFT ASSY	1	1	1	1	
2	1SM-11412-00	.CRANK 1	1	1	1	1	
3	1SM-11422-00	.CRANK 2	1	1	1	1	
4	1SM-11681-00	.PIN, CRANK 1	1	1	1	1	
5	93310-63096	.BEARING	1	1	1	1	
6	1SM-11651-01	.ROD, CONNECTING	1	1	1	1	
7	93306-20648	BEARING	2	2	2	2	
8	1SM-11536-00	GEAR, DRIVE (30T)	1	1	1	1	
9	1SM-11455-00	SHAFT 1	1	1	1	1	
10	93306-20351	BEARING	2	2	2	2	
11	90387-175R2	COLLAR	1	1	1	1	
12	1SM-11531-00	GEAR, BALANCE WEIGHT	1	1	1	1	
13	1SM-11454-00	WEIGHT 1	1	1	1	1	
14	90149-06083	SCREW	2	2	2	2	
15	90208-14033	WASHER, CONICAL SPRING	1	1	1	1	
16	90170-14171	NUT	1	1	1	1	
17	1SM-11464-00	WEIGHT 2	1	1	1	1	
18	90208-10001	WASHER, CONICAL SPRING	1	1	1	1	
19	90170-10405	NUT	1	1	1	1	
20	1SM-116A0-01	PISTON ASSY	1	1	1	1	
21	1SM-11631-01	.PISTON (STD)	1	1	1	1	
22	1SM-11603-00	.PISTON RING SET (STD)	1	1	1	1	
23	1SM-11633-00	.PIN, PISTON	1	1	1	1	
24	93450-17129	.CIRCLIP	2	2	2	2	
25	90280-03006	KEY, WOODRUFF	1	1	1	1	



1SM1110-N030

FIG. 3 VALVE

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-12111-00	VALVE, INTAKE	2	2	2	2	
2	1SM-12121-10	VALVE, EXHAUST	2	2	2	2	
3	4TE-12119-00	SEAL, VALVE STEM	2	2	2	2	
4	1SM-12116-00	SEAT, VALVE SPRING	2	2	2	2	
5	1SM-12126-00	SEAT, VALVE SPRING 2	2	2	2	2	
6	1SM-12113-00	SPRING, VALVE INNER	2	2	2	2	
7	1SM-12114-00	SPRING, VALVE OUTER	2	2	2	2	
8	1SM-12117-00	RETAINER, VALVE SPRING	2	2	2	2	
9	1SM-12127-00	RETAINER, VALVE SPRING	2	2	2	2	
10	1AA-12118-00	LOCK, VALVE SPRING RETAINER	4	4	4	4	
11	1WG-12118-00	LOCK, VALVE SPRING RETAINER	4	4	4	4	
12	5EB-12153-10	LIFTER, VALVE	2	2	2	2	YELLOW
	5EB-12153-09	LIFTER, VALVE (O/S)	2	2	2	2	GREEN
13	3FV-12153-10	LIFTER, VALVE	2	2	2	2	YELLOW
	3FV-12153-09	LIFTER, VALVE (O/S)	2	2	2	2	GREEN
14	3LD-12168-00	PAD, ADJUSTING (1.20)	4	4	4	4	UR
	3LD-12168-20	PAD, ADJUSTING (1.25)	4	4	4	4	UR
	3LD-12168-40	PAD, ADJUSTING (1.30)	4	4	4	4	UR
	3LD-12168-60	PAD, ADJUSTING (1.35)	4	4	4	4	UR
	3LD-12168-80	PAD, ADJUSTING (1.40)	4	4	4	4	UR
	3LD-12168-A0	PAD, ADJUSTING (1.45)	4	4	4	4	UR
	3LD-12168-F0	PAD, ADJUSTING (1.50)	4	4	4	4	UR
	3LD-12168-H1	PAD, ADJUSTING (1.55)	4	4	4	4	UR
	3LD-12168-K1	PAD, ADJUSTING (1.60)	4	4	4	4	UR
	3LD-12168-M1	PAD, ADJUSTING (1.65)	4	4	4	4	UR
	3LD-12168-R1	PAD, ADJUSTING (1.70)	4	4	4	4	UR
	3LD-12168-U1	PAD, ADJUSTING (1.75)	4	4	4	4	UR



1SM1110-N030

FIG. 3 VALVE

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
14	3LD-12168-W1	PAD, ADJUSTING (1.80)	4	4	4	4	UR
	3LD-12168-Y1	PAD, ADJUSTING (1.85)	4	4	4	4	UR
	3LD-12169-11	PAD, ADJUSTING (1.90)	4	4	4	4	UR
	3LD-12169-31	PAD, ADJUSTING (1.95)	4	4	4	4	UR
	3LD-12169-50	PAD, ADJUSTING (2.00)	4	4	4	4	UR
	3LD-12169-70	PAD, ADJUSTING (2.05)	4	4	4	4	UR
	3LD-12169-90	PAD, ADJUSTING (2.10)	4	4	4	4	UR
	3LD-12169-E0	PAD, ADJUSTING (2.15)	4	4	4	4	UR
	3LD-12169-G0	PAD, ADJUSTING (2.20)	4	4	4	4	UR
	3LD-12169-J0	PAD, ADJUSTING (2.25)	4	4	4	4	UR
	3LD-12169-L0	PAD, ADJUSTING (2.30)	4	4	4	4	UR
	3LD-12169-N0	PAD, ADJUSTING (2.35)	4	4	4	4	UR
	3LD-12169-T0	PAD, ADJUSTING (2.40)	4	4	4	4	UR
15	33M-12119-00	SEAL, VALVE STEM	2	2	2	2	

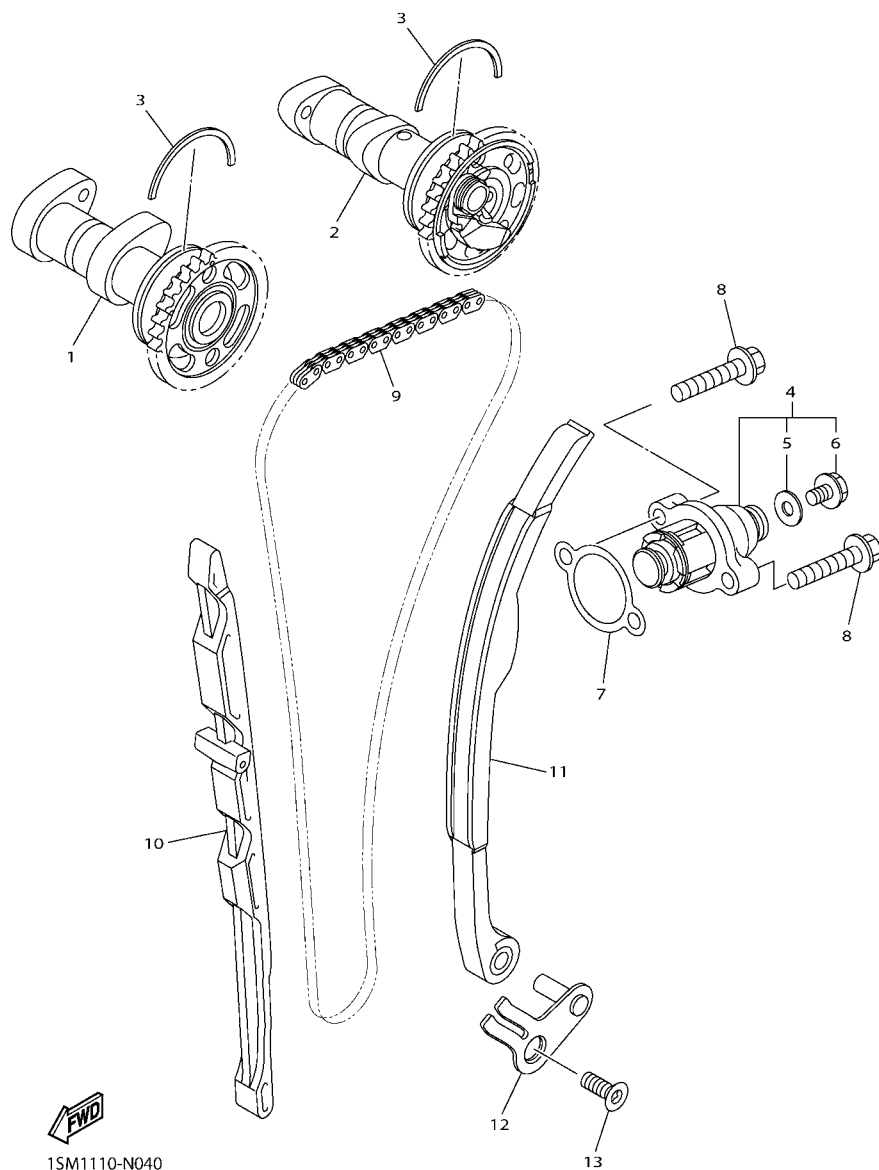


FIG. 4 CAMSHAFT & CHAIN

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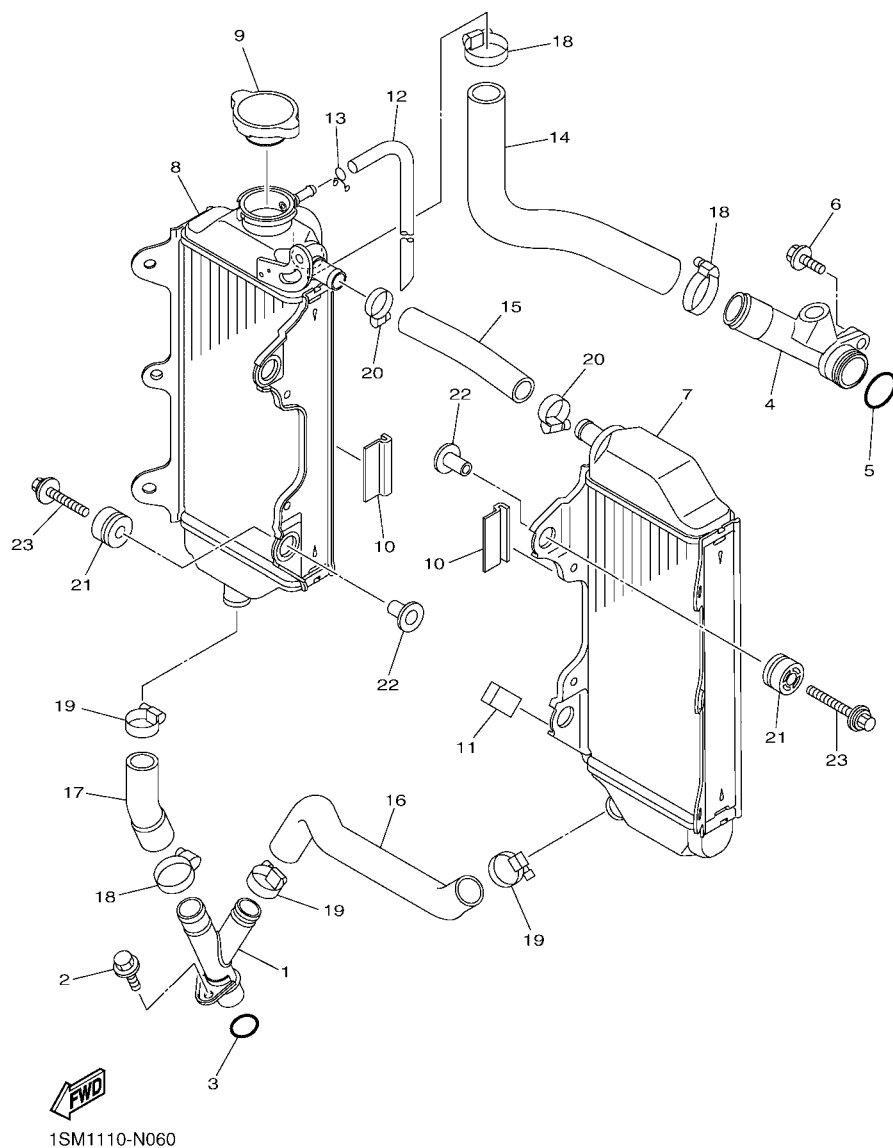


FIG. 6 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	ISM5	ISM6	ISM7	ISM8	REMARKS
1	1SL-12482-00	PIPE 2	1	1	1	1	
2	95022-06012	BOLT, FLANGE	1	1	1	1	
3	93210-16500	O-RING	1	1	1	1	
4	1SM-12446-00	JOINT	1	1	1	1	
5	93210-16275	O-RING	1	1	1	1	
6	95022-06020	BOLT, FLANGE	1	1	1	1	
7	1SL-1240A-00	RADIATOR ASSY	1	1	1	1	
8	1SL-12461-00	RADIATOR COMP	1	1	1	1	
9	5SL-12462-00	CAP, RADIATOR	1	1	1	1	
10	33D-12465-00	DAMPER, RADIATOR	2	2	2	2	
11	5YT-24665-00	DAMPER	1	1	1	1	
12	91A20-05065	TUBE, FLEXIBLE VINYL	1	1	1	1	
13	90467-090A2	CLIP	1	1	1	1	
14	1SM-12576-00	HOSE 1	1	1	1	1	
15	1SL-12577-00	HOSE 2	1	1	1	1	
16	1SM-12578-00	HOSE 3	1	1	1	1	
17	1SM-12579-00	HOSE 4	1	1	1	1	
18	90450-28001	HOSE CLAMP ASSY	3	3	3	3	
19	90450-25001	HOSE CLAMP ASSY	3	3	3	3	
20	90450-22001	HOSE CLAMP ASSY	2	2	2	2	
21	90480-15012	GROMMET	4	4	4	4	
22	90387-06065	COLLAR	4	4	4	4	
23	90119-06262	BOLT, WITH WASHER	4	4	4	4	



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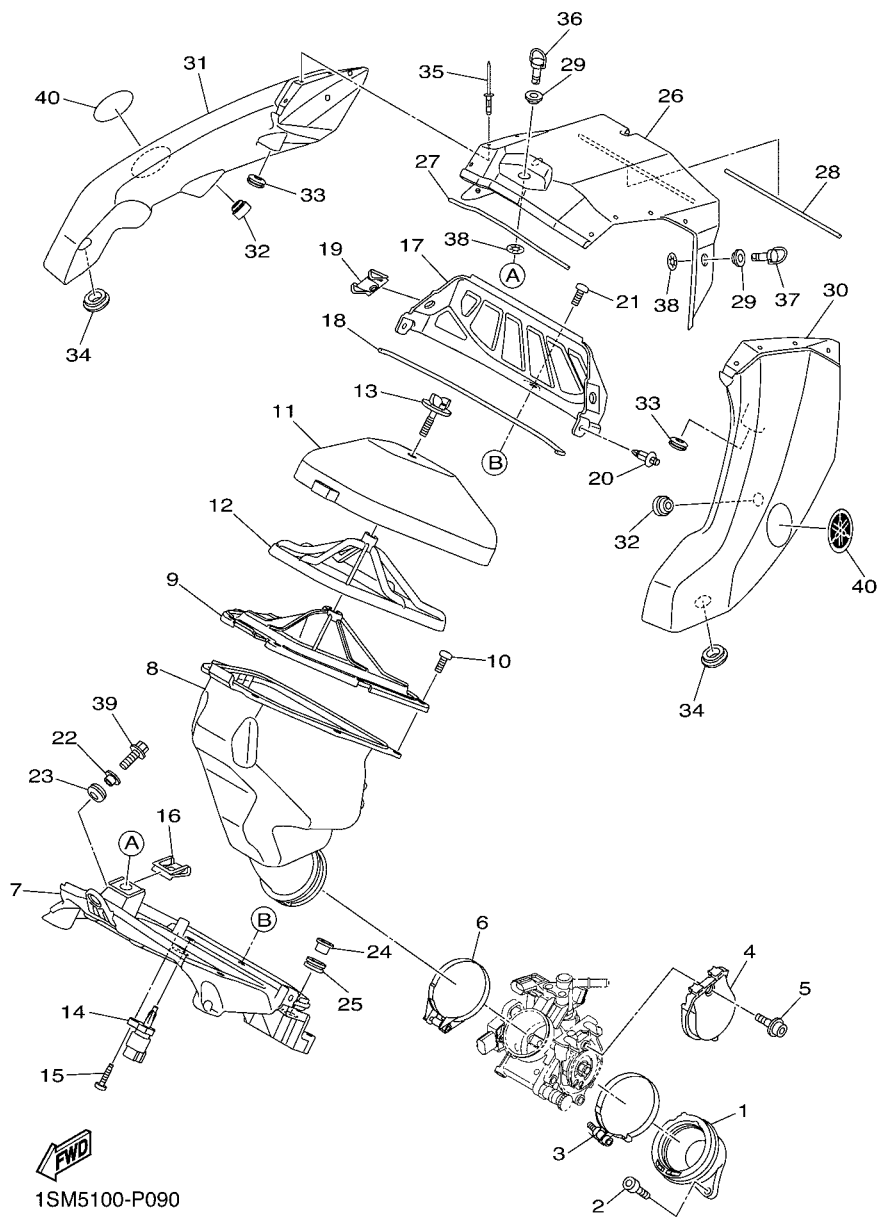


FIG. 9 INTAKE

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-13597-00	JOINT, CARBURETOR 3	1	1	1	1	
2	91312-06020	BOLT	2	2	2	2	
3	90450-60004	HOSE CLAMP ASSY	1	1	1	1	
4	1SL-14293-00	COVER 1	1	1	1	1	
5	90110-05066	BOLT, HEXAGON SOCKET HEAD	1	1	1	1	
6	90450-58007	HOSE CLAMP ASSY	1	1	1	1	
7	1SL-14411-00	CASE, AIR CLEANER 1	1	1	1	1	
8	1SM-14453-00	JOINT, AIR CLEANER 1	1	1	1	1	
9	1SL-14459-00	HOLDER, GUIDE	1	1	1	1	
10	98502-05014	SCREW, PAN HEAD	8	8	8	8	
11	1SL-14451-00	ELEMENT, AIR CLEANER	1	1	1	1	
12	1SL-14458-00	GUIDE	1	1	1	1	
13	1SL-14428-00	BOLT	1	1	1	1	
14	8FP-85886-00	SENSOR, AIR TEMPERATURE	1	1	1	1	
15	97702-50520	SCREW, TAPPING	1	1	1	1	
16	4XV-2177L-01	PLATE, SPRING	1	1	1	1	
17	1SL-14422-00	CAP, CLEANER CASE 2	1	1	1	1	
18	1SL-14462-00	SEAL	1	1	1	1	
19	4XV-2177L-01	PLATE, SPRING	2	2	2	2	
20	90269-06008	RIVET	2	2	2	2	
21	98502-05014	SCREW, PAN HEAD	1	1	1	1	
22	90387-087L0	COLLAR	1	1	1	1	
23	90480-12237	GROMMET	1	1	1	1	
24	1SL-14442-00	SPACER	2	2	2	2	
25	90480-01027	GROMMET	2	2	2	2	
26	1SL-14412-00	CAP, CLEANER CASE 1	1	1	1	1	UR FOR DPBSE
	1SL-14412-10	CAP, CLEANER CASE 1	1			1	UR FOR PWS1



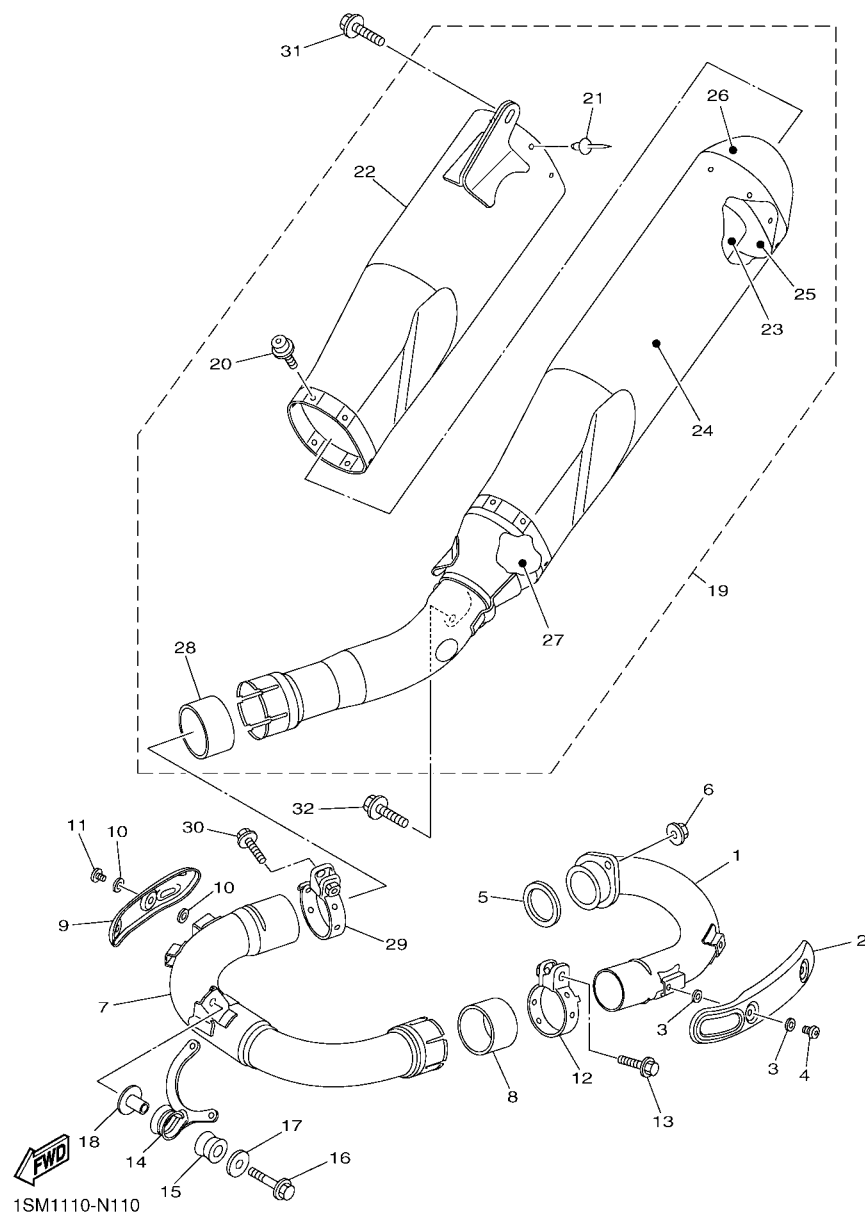


FIG. 11 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-14611-00	PIPE, EXHAUST 1	1	1	1	1	
2	1SL-14628-00	PROTECTOR, EXHAUST PIPE	1	1	1	1	
3	90201-05017	WASHER, PLATE	4	4	4	4	
4	98980-06008	SCREW, BIND	2	2	2	2	
5	5NL-14613-00	GASKET, EXHAUST PIPE	1	1	1	1	
6	95702-08500	NUT, FLANGE	2	2	2	2	
7	1SM-14621-00	PIPE, EXHAUST 2	1	1	1	1	
8	5PX-14755-00	GASKET, SILENCER	1	1	1	1	
9	1SL-1463B-00	PROTECTOR, EXT. PIPE 2	1	1	1	1	
10	90201-05017	WASHER, PLATE	4	4	4	4	
11	98980-06008	SCREW, BIND	2	2	2	2	
12	1SM-14788-00	BAND, SILENCER	1	1	1	1	
13	95024-08040	BOLT, FLG.(SMALL HEAD)	1	1	1	1	
14	1SM-14639-00	STAY, EXHAUST PIPE 1	1	1	1	1	
15	5VY-14747-00	DAMPER, MUFFLER	1	1	1	1	
16	90105-08137	BOLT, FLANGE	1	1	1	1	
17	90201-08061	WASHER, PLATE	1	1	1	1	
18	90387-08081	COLLAR	1	1	1	1	
19	1SM-14750-00	SILENCER ASSY	1				
	1SM-14750-10	SILENCER ASSY		1	1	1	
20	90110-05064	BOLT, HEXAGON SOCKET HEAD	6	6	6	6	
21	90267-48121	RIVET, BLIND	8	8	8	8	
22	1SM-1466G-00	BODY, SILENCER	1	1	1	1	
23	1SM-1469A-00	FIBER	1				
	1SM-1469A-10	FIBER		1	1	1	
24	1SM-1477E-00	FIBER 2	1				
	1SM-1477E-10	FIBER 2		1	1	1	

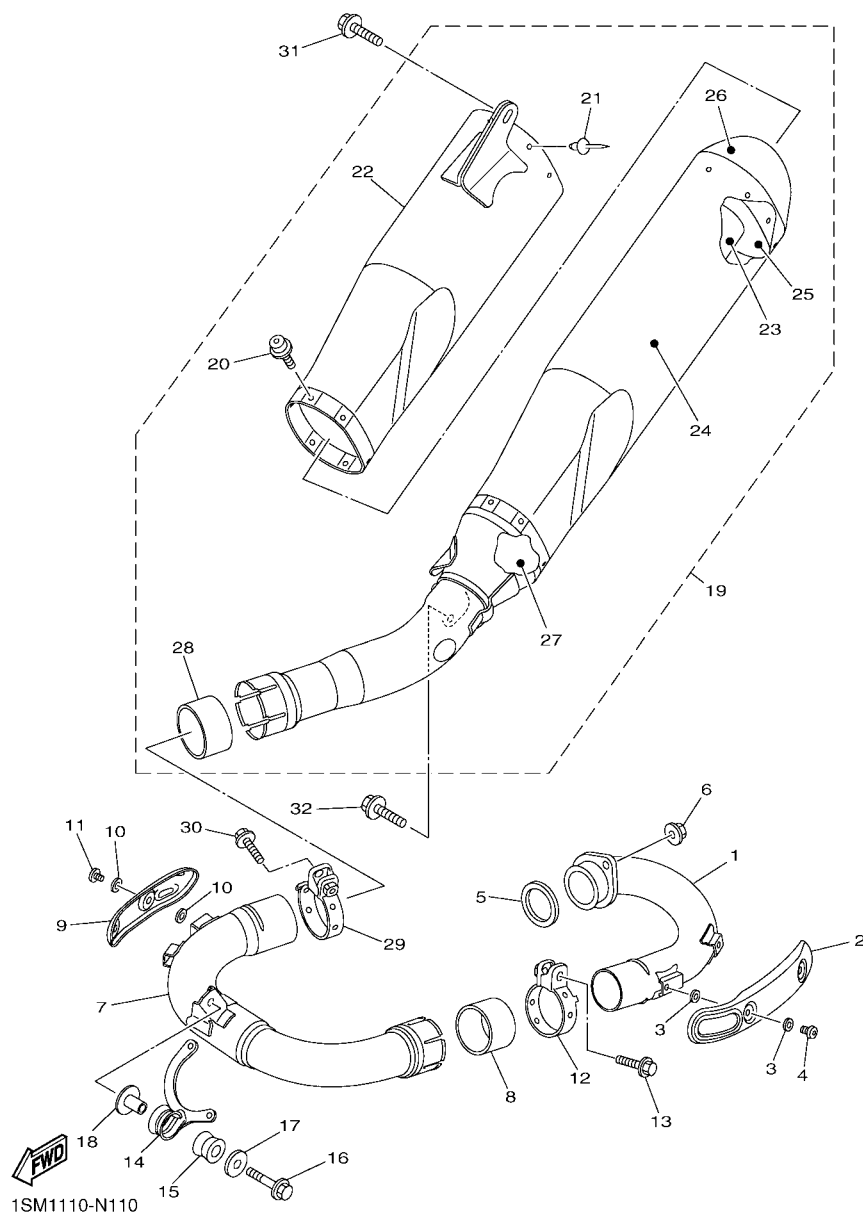
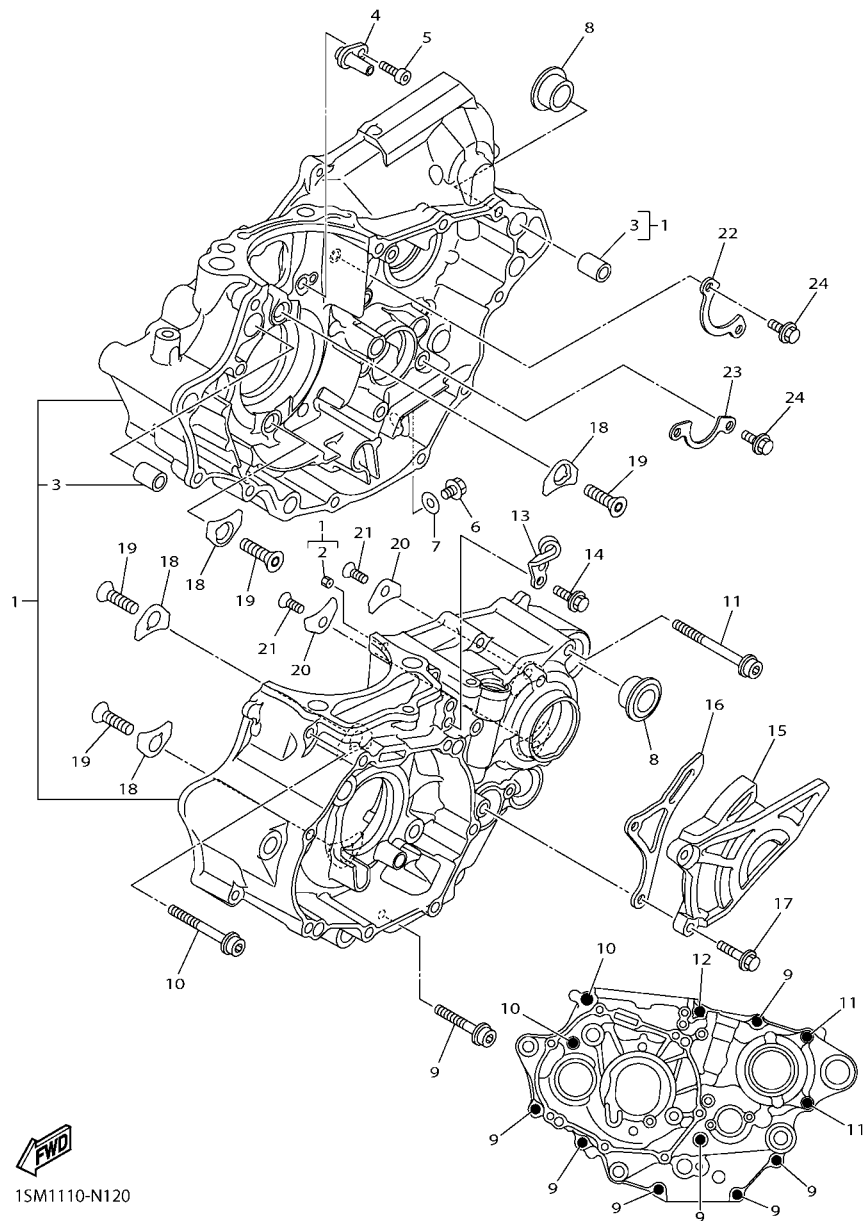


FIG. 11 EXHAUST

[illegible]



1SM1110-N120

FIG. 12 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-15100-09	CRANKCASE ASSY	1	1	1	1	
2	1SM-15138-00	.NOZZLE 1	1	1	1	1	
3	99530-14016	.PIN, DOWEL	2	2	2	2	
4	1SM-15155-00	NOZZLE 3	1	1	1	1	
5	90110-05032	BOLT, HEXAGON SOCKET HEAD	1	1	1	1	
6	95022-10016	BOLT, FLANGE	1	1	1	1	
7	90430-10188	GASKET	1	1	1	1	
8	90387-17015	COLLAR	2	2	2	2	
9	90110-06391	BOLT, HEXAGON SOCKET HEAD	7	7	7	7	
10	90110-06363	BOLT, HEXAGON SOCKET HEAD	2	2	2	2	
11	90110-06392	BOLT, HEXAGON SOCKET HEAD	2	2	2	2	
12	91317-06075	BOLT	1	1	1	1	
13	1SL-15441-00	HOLDER, CLUTCH CABLE	1	1	1	1	
14	90105-06099	BOLT, FLANGE	2	2	2	2	
15	1SL-15421-00	COVER, CRANKCASE 2	1	1	1	1	
16	1SL-17466-00	GUIDE, CHAIN	1	1	1	1	
17	90105-06189	BOLT, FLANGE	2	2	2	2	
18	18P-15383-00	PLATE, BEARING COVER	4	4	4	4	
19	90151-08007	SCREW, COUNTERSUNK	4	4	4	4	
20	4JT-15381-01	PLATE, BEARING COVER	2	2	2	2	
21	90149-06074	SCREW	2	2	2	2	
22	1SM-15388-00	PLATE, BEARING COVER	1	1	1	1	
23	1SL-18562-00	PLATE, STOPPER 2	1	1	1	1	
24	90105-06081	BOLT, FLANGE	4	4	4	4	

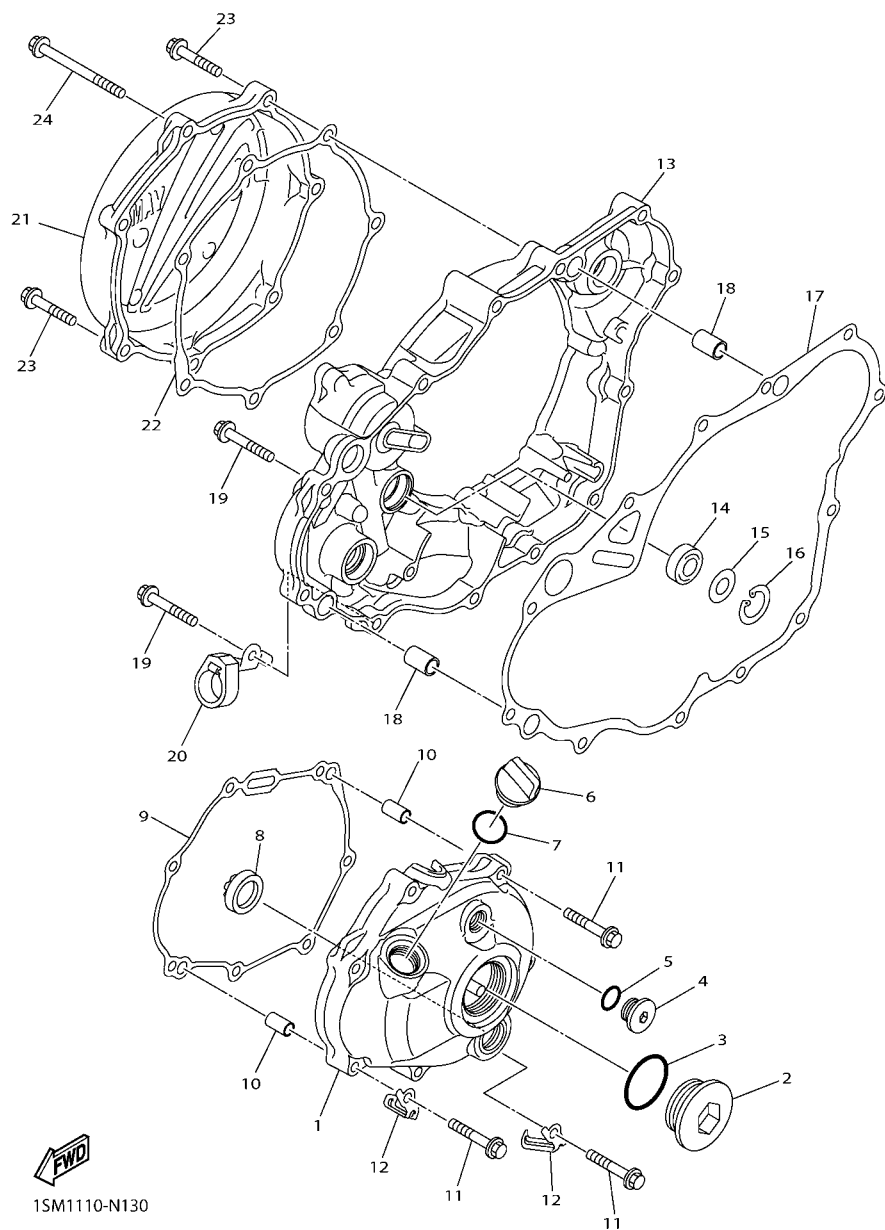


FIG. 13 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-15411-00	COVER, CRANKCASE 1	1	1	1	1	
2	90340-36002	PLUG, STRAIGHT SCREW	1	1	1	1	
3	93210-357A3	O-RING	1	1	1	1	
4	90340-14011	PLUG, STRAIGHT SCREW	1	1	1	1	
5	93210-14369	O-RING	1	1	1	1	
6	3Y1-15363-10	PLUG, OIL	1	1	1	1	
7	93210-19123	O-RING	1	1	1	1	
8	3Y1-15361-00	GAUGE, LEVEL	1	1	1	1	
9	1SM-15451-00	GASKET, CRANKCASE COVER 1	1	1	1	1	
10	99530-08016	PIN, DOWEL	2	2	2	2	
11	95022-06030	BOLT, FLANGE	7	7	7	7	
12	90465-08062	CLAMP	2	2	2	2	
13	1SM-15431-00	COVER, CRANKCASE 3	1	1	1	1	
14	93101-14164	OIL SEAL	1	1	1	1	
15	90201-15701	WASHER, PLATE (T=1.0)	1	1	1	1	
16	99009-22500	CIRCLIP	1	1	1	1	
17	1SM-15462-00	GASKET, CRANKCASE COVER 3	1	1	1	1	
18	99530-12016	PIN, DOWEL	2	2	2	2	
19	90105-06102	BOLT, FLANGE	11	11	11	11	
20	17D-15378-00	HOLDER	1	1	1	1	
21	1SM-15415-00	COVER, GENERATOR	1	1	1	1	
22	1SM-15453-00	GASKET	1	1	1	1	
23	95022-06025	BOLT, FLANGE	6	6	6	6	
24	95022-06060	BOLT, FLANGE	1	1	1	1	

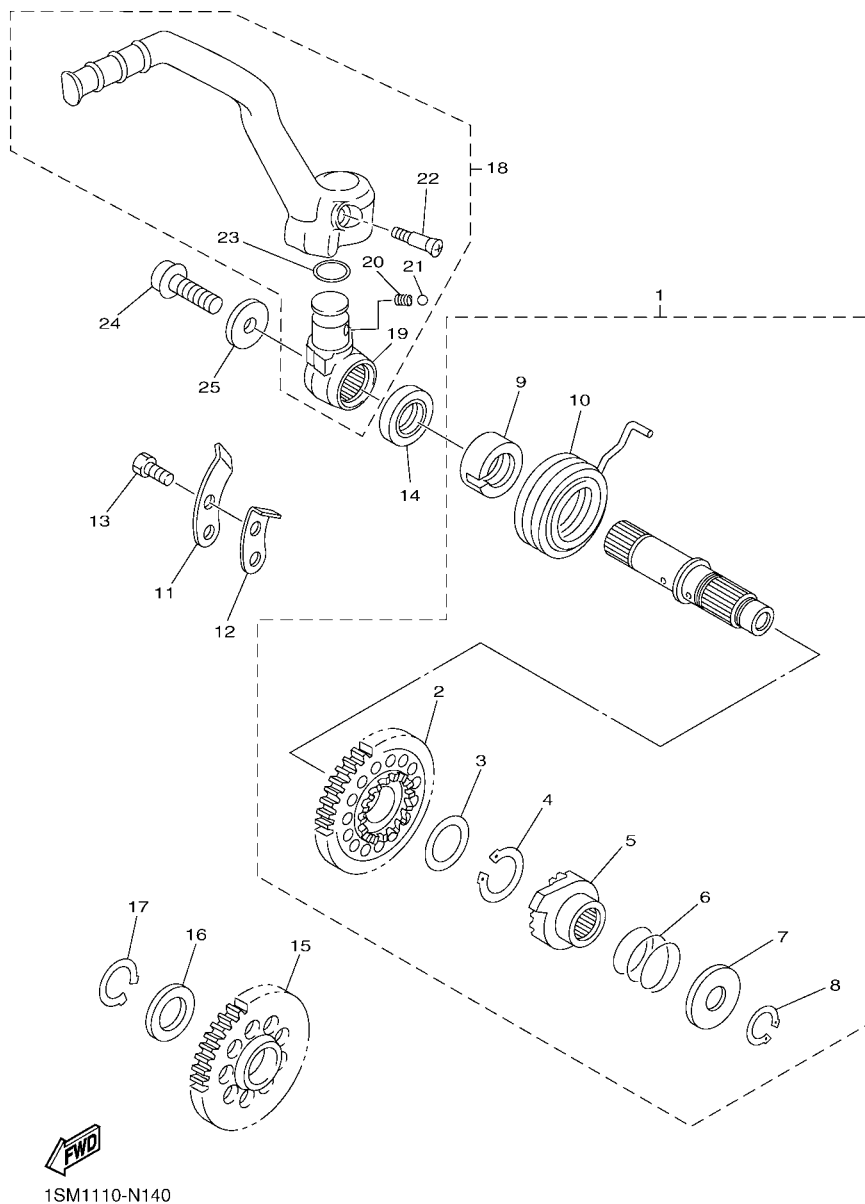


FIG. 14 STARTER

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-15601-00	KICK SHAFT ASSY	1	1	1	1	
2	1SM-15641-00	.GEAR, KICK	1	1	1	1	
3	90201-20685	.WASHER, PLATE (T=0.5)	1	1	1	1	
4	93410-20038	.CIRCLIP	1	1	1	1	
5	2S2-15671-00	.WHEEL, RATCHET	1	1	1	1	
6	90501-160A2	.SPRING, COMPRESSION	1	1	1	1	
7	90201-167P7	.WASHER, PLATE	1	1	1	1	
8	99009-16400	.CIRCLIP	1	1	1	1	
9	5NL-15664-00	.GUIDE, SPRING	1	1	1	1	
10	90508-30743	.SPRING, TORSION	1	1	1	1	
11	214-15674-00	GUIDE, RATCHET WHEEL	1	1	1	1	
12	2NX-15668-00	STOPPER	1	1	1	1	
13	90101-06044	BOLT	2	2	2	2	
14	93102-18278	OIL SEAL	1	1	1	1	
15	1SM-15651-00	GEAR, KICK IDLE	1	1	1	1	
16	90201-177G4	.WASHER, PLATE	1	1	1	1	
17	99009-17400	CIRCLIP	1	1	1	1	
18	1SM-15620-00	KICK CRANK ASSY	1	1	1	1	
19	1SM-15621-00	.BOSS, KICK CRANK	1	1	1	1	
20	90501-147A5	.SPRING, COMPRESSION	1	1	1	1	
21	93507-32009	.BALL	1	1	1	1	
22	90151-06045	.SCREW, COUNTERSUNK	1	1	1	1	
23	93210-17570	.O-RING	1	1	1	1	
24	90110-08051	BOLT, HEXAGON SOCKET HEAD	1	1	1	1	
25	90201-08048	WASHER, PLATE	1	1	1	1	

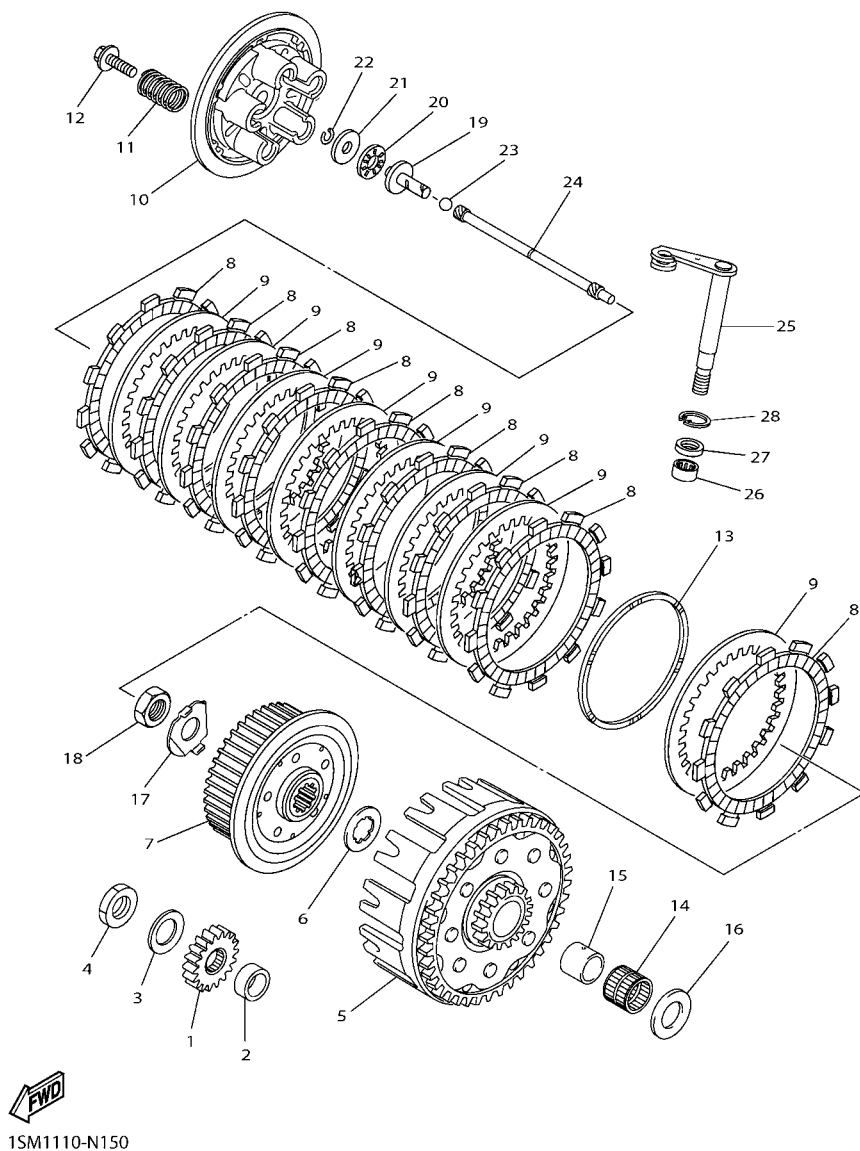


FIG. 15 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-16111-00	GEAR, PRIMARY DRIVE	1	1	1	1	
2	90387-19008	COLLAR	1	1	1	1	
3	90208-16019	WASHER, CONICAL SPRING	1	1	1	1	
4	90170-16003	NUT	1	1	1	1	
5	1SM-16150-00	PRIMARY DRIVEN GEAR COMP.	1	1	1	1	
6	1SM-16154-00	PLATE, THRUST 1	1	1	1	1	
7	5NL-16371-40	BOSS, CLUTCH	1	1	1	1	
8	5XC-16321-00	PLATE, FRICTION	9	9	9	9	
9	5NL-16325-00	PLATE, CLUTCH 2	8	8	8	8	
10	1SM-16351-00	PLATE, PRESSURE 1	1	1	1	1	
11	90501-230A6	SPRING, COMPRESSION	5	5	5	5	
12	90159-06029	SCREW, WITH WASHER	5	5	5	5	
13	1SM-16383-00	SPRING., CUSHION	1	1	1	1	
14	93310-225N0	BEARING	1	1	1	1	
15	1SM-16181-00	SPACER 1	1	1	1	1	
16	90201-20611	WASHER, PLATE	1	1	1	1	
17	90215-16289	WASHER, LOCK	1	1	1	1	
18	90170-16326	NUT	1	1	1	1	
19	1SM-16356-00	ROD, PUSH 1	1	1	1	1	
20	93340-21008	BEARING	1	1	1	1	
21	90201-080H1	WASHER, PLATE	1	1	1	1	
22	93440-07182	CIRCLIP	1	1	1	1	
23	93511-32027	BALL	1	1	1	1	
24	1SM-16357-00	ROD, PUSH 2	1	1	1	1	
25	1SM-16381-00	PUSH LEVER COMP.	1	1	1	1	
26	93317-11096	BEARING	1	1	1	1	
27	93102-10008	OIL SEAL	1	1	1	1	

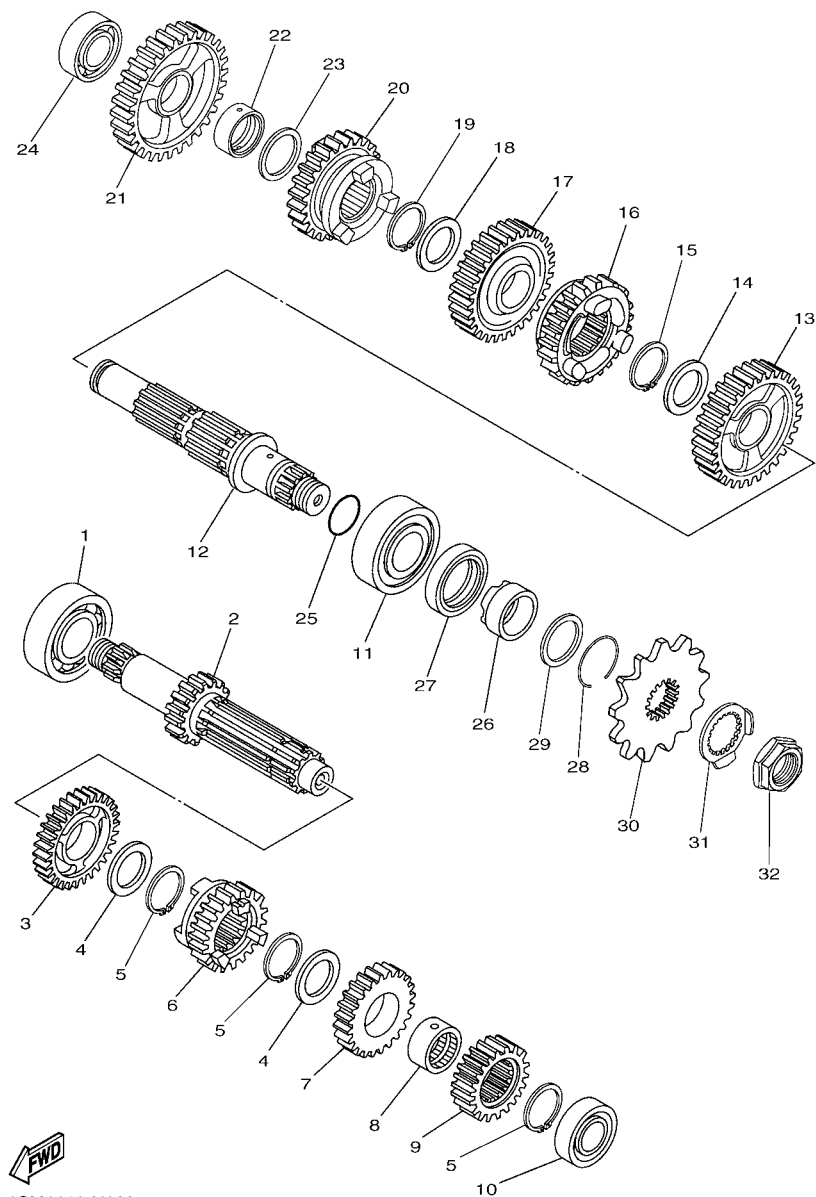


FIG. 16 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	93306-00426	BEARING	1	1	1	1	
2	1SM-17411-00	AXLE,MAIN(14T)	1	1	1	1	
3	1SM-17151-00	GEAR, 5TH PINION (24T)	1	1	1	1	
4	90209-20008	WASHER	2	2	2	2	
5	93410-22039	CIRCLIP	3	3	3	3	
6	1SM-17131-00	GEAR, 3RD PINION (18T)	1	1	1	1	
7	1SM-17141-00	GEAR, 4TH PINION (18T)	1	1	1	1	
8	90387-20006	COLLAR	1	1	1	1	
9	1SM-17121-00	GEAR, 2ND PINION (16T)	1	1	1	1	
10	93306-20336	BEARING	1	1	1	1	
11	93306-27209	BEARING	1	1	1	1	
12	1SM-1742A-00	DRIVE AXLE ASSY.,2	1	1	1	1	
13	1SM-17221-00	GEAR, 2ND WHEEL (28T)	1	1	1	1	
14	90209-23012	WASHER	1	1	1	1	
15	93410-26067	CIRCLIP	1	1	1	1	
16	1SM-17241-00	GEAR, 4TH WHEEL (22T)	1	1	1	1	
17	17D-17231-10	GEAR, 3RD WHEEL (26T)	1	1	1	1	
18	90209-20008	WASHER	1	1	1	1	
19	93410-22039	CIRCLIP	1	1	1	1	
20	1SM-17251-00	GEAR, 5TH WHEEL (25T)	1	1	1	1	
21	1SM-17211-00	GEAR, 1ST WHEEL (30T)	1	1	1	1	
22	90387-17012	COLLAR	1	1	1	1	
23	90201-177G4	WASHER, PLATE	1	1	1	1	
24	93306-20351	BEARING	1	1	1	1	
25	93210-196A4	O-RING	1	1	1	1	
26	90387-22033	COLLAR	1	1	1	1	
27	93102-28012	OIL SEAL	1	1	1	1	





REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SL-18185-00	SEGMENT	1	1	1	1	
2	3XJ-18173-10	PIN, SHIFT	1	1	1	1	
3	1SL-18122-00	LEVER, SHIFT 2	1	1	1	1	
4	3XJ-18178-00	ROLLER, SHIFT LEVER	1	1	1	1	
5	3XJ-18182-00	PAWL, SHIFTER	2	2	2	2	
6	90501-052G5	SPRING, COMPRESSION	2	2	2	2	
7	3XJ-18184-00	PIN, PAWL	2	2	2	2	
8	1SL-18172-00	GUIDE, SHIFT	1	1	1	1	
9	90101-06041	BOLT	2	2	2	2	
10	1SM-18101-00	SHIFT SHAFT ASSY	1	1	1	1	
11	90387-14020	COLLAR	1	1	1	1	
12	90508-29023	SPRING, TORSION	1	1	1	1	
13	93608-33002	PIN, DOWEL	1	1	1	1	
14	1SL-18110-00	SHIFT PEDAL ASSY	1	1	1	1	
15	90119-06M12	BOLT, WITH WASHER	1	1	1	1	
16	93109-14010	OIL SEAL	1	1	1	1	

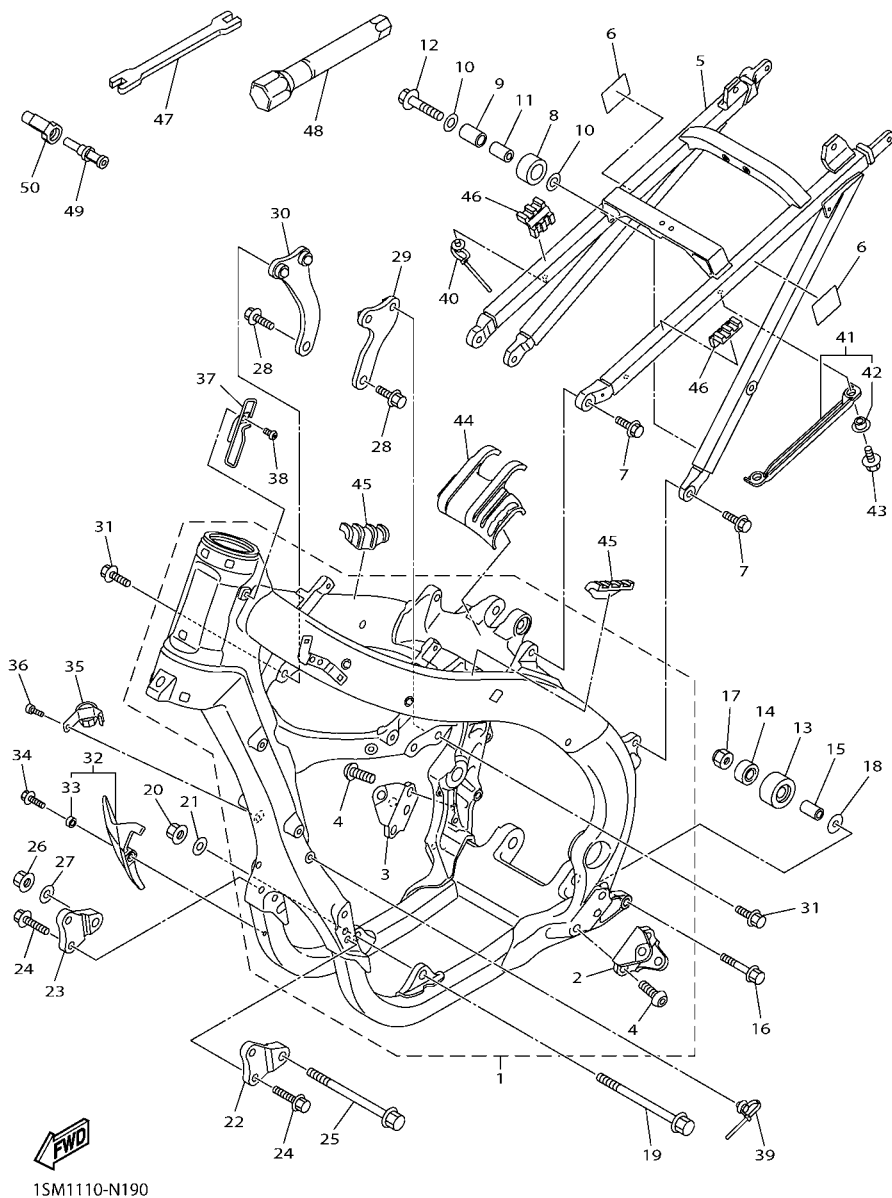


FIG. 19 FRAME

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SL-21101-00	FRONT FRAME COMP.	1	1	1	1	
2	17D-21447-00	.BRACKET, FOOTREST	1	1	1	1	
3	17D-21448-00	.BRACKET, FOOTREST	1	1	1	1	
4	90149-10031	.SCREW	4	4	4	4	
5	1SL-21190-00	REAR FRAME COMP.	1	1	1	1	
6	33D-23472-00	PROTECTOR	2	2	2	2	
7	90105-08230	BOLT, FLANGE	4	4	4	4	
8	30X-22178-00	TENSIONER	1	1	1	1	
9	4V4-22184-00	BUSH	1	1	1	1	
10	90201-08045	WASHER, PLATE	2	2	2	2	
11	90387-08041	COLLAR	1	1	1	1	
12	95022-08040	BOLT, FLANGE	1	1	1	1	(KYB)
13	3JD-22178-20	TENSIONER	1	1	1	1	
14	93300-60839	BEARING	1	1	1	1	
15	90387-086N4	COLLAR	1	1	1	1	
16	90105-08232	BOLT, FLANGE	1	1	1	1	
17	90185-08009	NUT, SELF-LOCKING	1	1	1	1	
18	90201-08043	WASHER, PLATE	1	1	1	1	
19	90105-10176	BOLT, FLANGE	1	1	1	1	
20	90179-10658	NUT	1	1	1	1	
21	90201-10045	WASHER, PLATE	1	1	1	1	
22	1SM-21417-00	BRACKET, FRONT LOWER 1	1	1	1	1	
23	1SM-21418-00	BRACKET, FRONT LOWER 2	1	1	1	1	
24	90105-08143	BOLT, FLANGE	4	4	4	4	
25	90105-10443	BOLT, FLANGE	1	1	1	1	
26	90179-10658	NUT	1	1	1	1	
27	90201-10025	WASHER, PLATE	1	1	1	1	

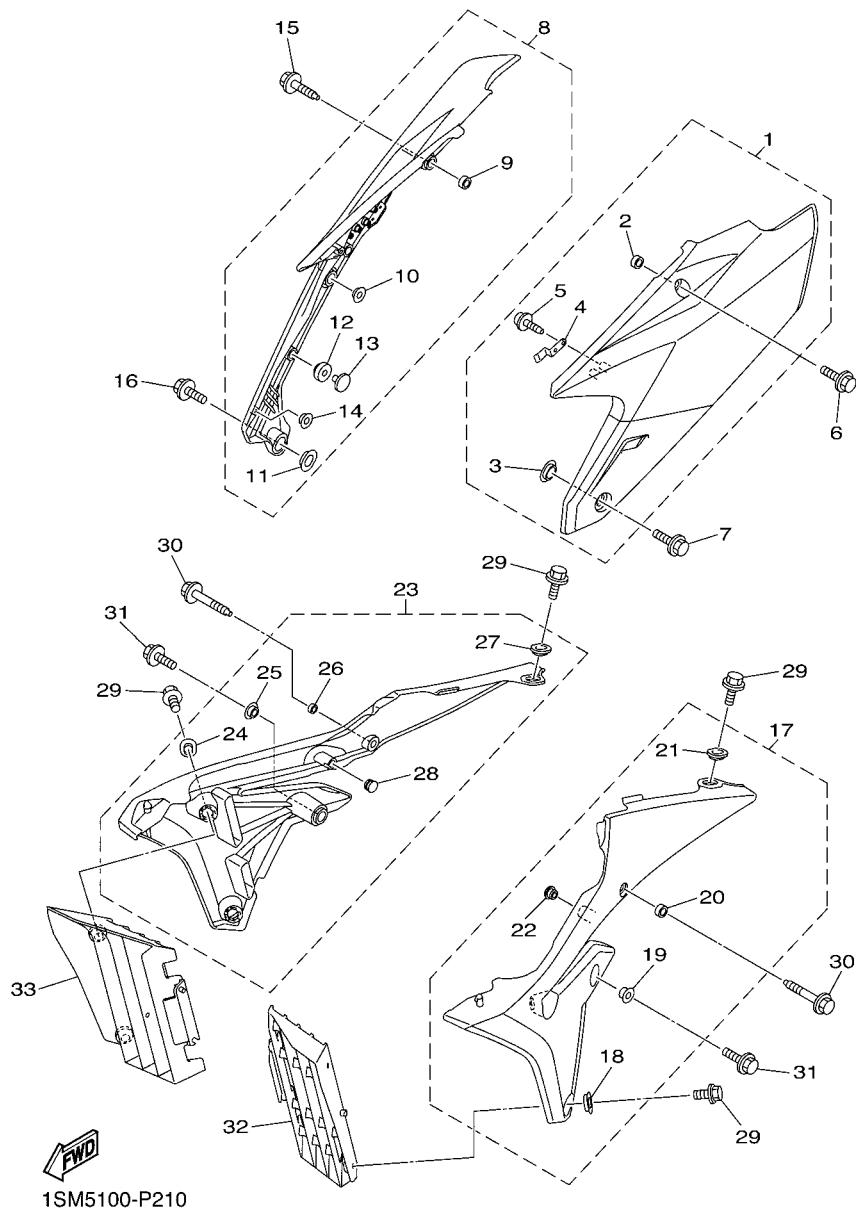


FIG. 21 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SL-21710-00	SIDE COVER ASSY 1	1	1	1	1	
2	90387-08057	.COLLAR	1	1	1	1	
3	5TA-21749-00	.COLLAR	1	1	1	1	
4	1SL-2176M-00	.HOOK	1	1	1	1	
5	97702-40012	.SCREW, TAPPING	5	5	5	5	
6	90105-08230	BOLT, FLANGE	1	1	1	1	
7	90119-06096	BOLT, WITH WASHER	1	1	1	1	
8	1SL-21720-00	SIDE COVER ASSY 2	1	1	1	1	
9	90387-08057	.COLLAR	1	1	1	1	
10	5BE-21749-00	.COLLAR	1	1	1	1	
11	5TA-21749-00	.COLLAR	1	1	1	1	
12	1SL-21719-00	.GROMMET	3	3	3	3	
13	1DX-21746-00	.DAMPER	1	1	1	1	
14	90387-06M31	.COLLAR	1	1	1	1	
15	90105-08230	BOLT, FLANGE	1	1	1	1	
16	90119-06096	BOLT, WITH WASHER	2	2	2	2	
17	1SM-217R0-20	SIDE COVER INSERT ASSY. 3	1	1	1	1	UR FOR DPBSE
	1SM-217R0-30	SIDE COVER INSERT ASSY. 3	1			1	UR FOR PWS1
	1SL-21730-00	SIDE COVER ASSY 3(WO/GRAPHIC)	1	1	1	1	AP PWS1
18	17D-21749-00	.COLLAR	2	2	2	2	
19	90387-11009	.COLLAR	1	1	1	1	
20	90387-06372	.COLLAR	1	1	1	1	
21	1SL-21748-00	.COLLAR	1	1	1	1	
22	90480-10068	.GROMMET	1	1	1	1	
23	1SM-217S0-20	SIDE COVER INSERT ASSY. 4	1	1	1	1	UR FOR DPBSE
	1SM-217S0-30	SIDE COVER INSERT ASSY. 4	1			1	UR FOR PWS1
	1SL-21740-01	SIDE COVER ASSY 4	1	1	1	1	AP PWS1

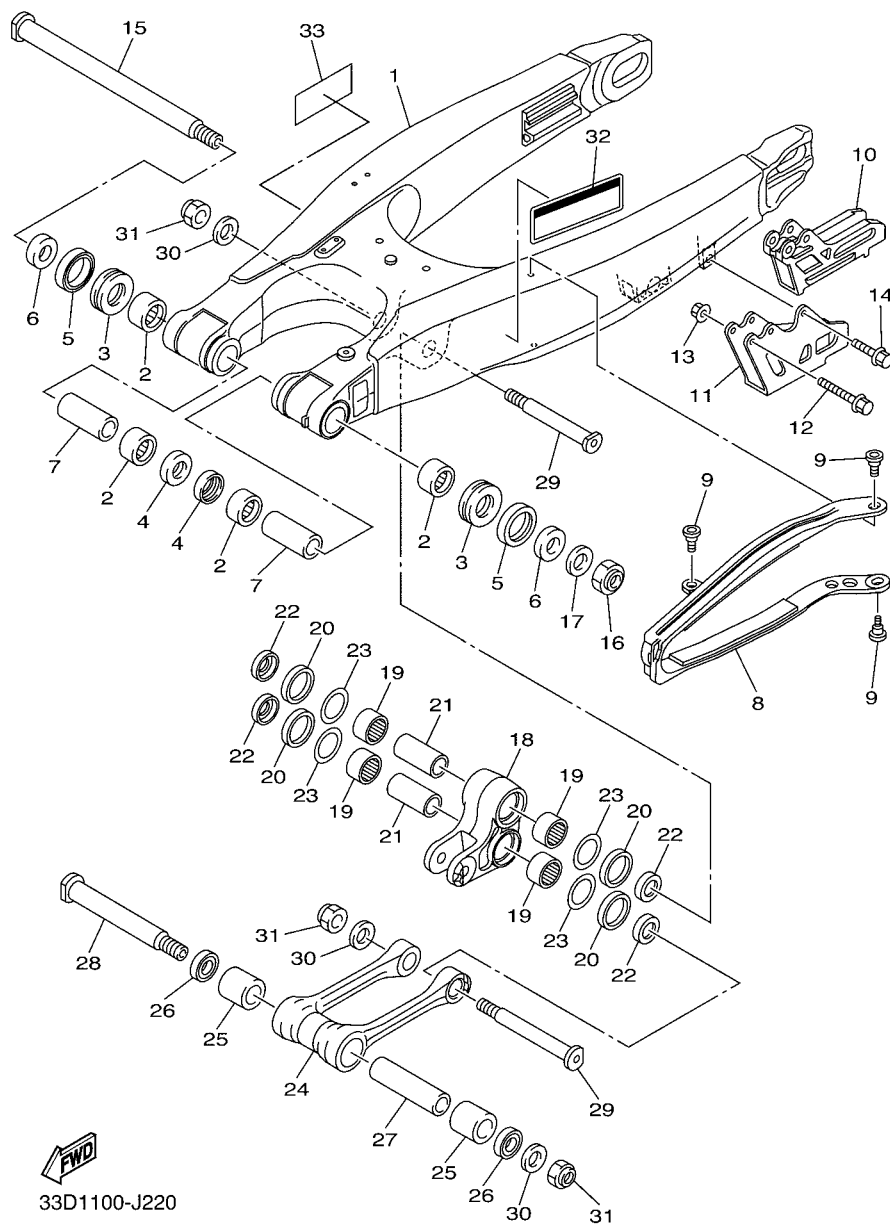


FIG. 22 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SL-22110-00	REAR ARM COMP.	1	1	1	1	
2	93317-22262	BEARING	4	4	4	4	
3	93342-22217	BEARING	2	2	2	2	
4	93106-22002	OIL SEAL	2	2	2	2	
5	93109-28043	OIL SEAL	2	2	2	2	
6	90387-17016	COLLAR	2	2	2	2	
7	90387-1714S	COLLAR	2	2	2	2	
8	34P-22151-01	SEAL, GUARD	1	1	1	1	
9	1C3-22969-90	SCREW, 1	3	3	3	3	
10	2S2-22199-70	SUPPORT, CHAIN	1	1	1	1	
11	2S2-22128-70	COVER, THRUST 1	1	1	1	1	
12	90105-06104	BOLT, FLANGE	2	2	2	2	
13	95702-06500	NUT, FLANGE	2	2	2	2	
14	90105-06105	BOLT, FLANGE	1	1	1	1	
15	33D-22141-00	SHAFT, PIVOT	1	1	1	1	
16	90185-16002	NUT, SELF-LOCKING	1	1	1	1	
17	90201-16018	WASHER, PLATE	1	1	1	1	
18	17D-2217A-00	ARM, RELAY	1	1	1	1	
19	93315-32166	BEARING	4	4	4	4	
20	93109-25001	OIL SEAL	4	4	4	4	
21	90387-16026	COLLAR	2	2	2	2	
22	90209-16011	WASHER	4	4	4	4	
23	90201-21014	WASHER, PLATE	4	4	4	4	
24	33D-2217F-00	ROD, CONNECTING 1	1	1	1	1	
25	93315-32166	BEARING	2	2	2	2	
26	93109-21001	OIL SEAL	2	2	2	2	
27	90387-14016	COLLAR	1	1	1	1	

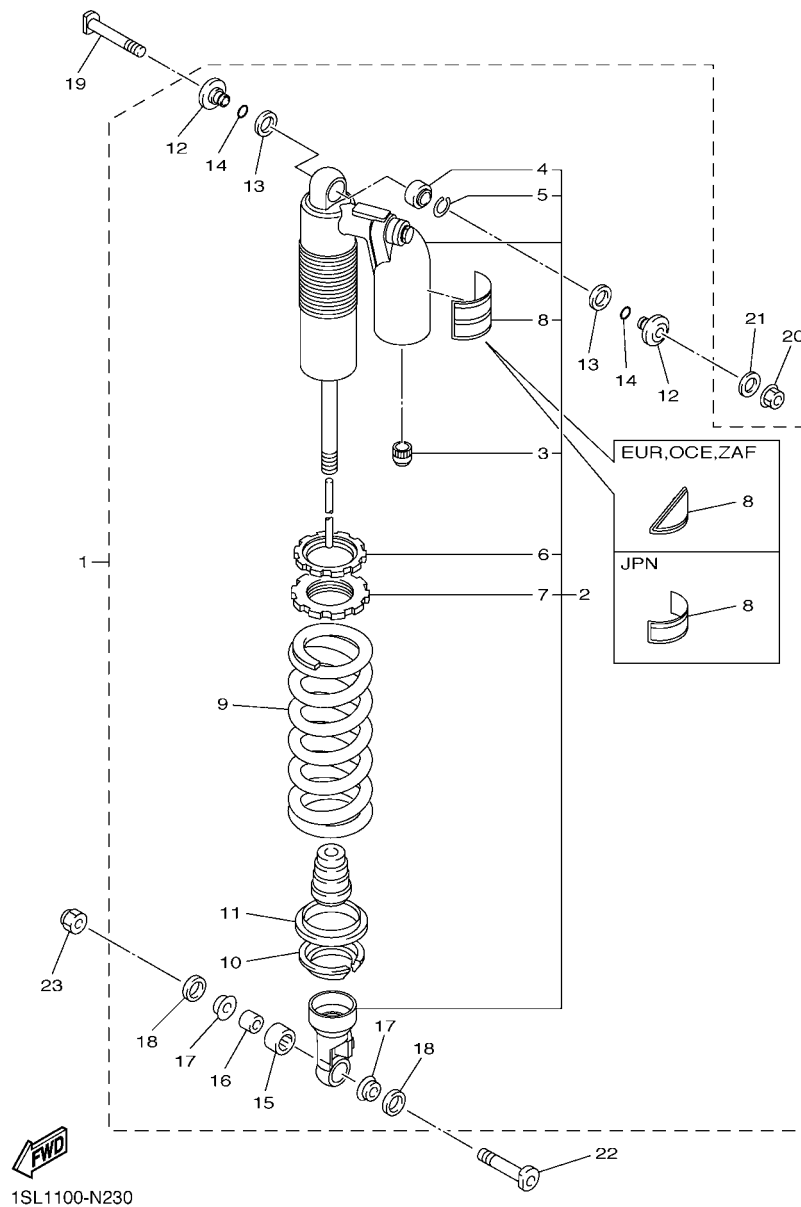


FIG. 23 REAR SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-22200-60	SHOCK ABSORBER ASSY, REAR	1				UR FOR DPBSE
	1SM-22200-70	SHOCK ABSORBER ASSY, REAR	1				UR FOR PWS1
	1SM-22200-20	SHOCK ABSORBER ASSY, REAR		1		1	UR FOR DPBSE
	1SM-22200-30	SHOCK ABSORBER ASSY, REAR				1	UR FOR PWS1
	1SM-22200-40	SHOCK ABSORBER ASSY, REAR			1		
2	1SM-22201-30	.DAMPER SUB ASSY	1				
	1SM-22201-10	.DAMPER SUB ASSY		1		1	
	1SM-22201-20	.DAMPER SUB ASSY			1		
3	509-23184-L0	..CAP, AIR VALVE	1	1	1	1	
4	4JX-22226-00	..BUSH, SHOCK ABSORBER LOWER	1	1	1	1	
5	5DH-23183-00	..CIRCLIP	1	1	1	1	
6	33D-22234-00	..GUIDE, SPRING 3	1	1	1	1	
7	1SL-22213-00	..SEAT, SPRING UPPER	1	1	1	1	
8	4AA-22259-70	..LABEL, WARNING	1				
	4AA-22259-40	..LABEL, WARNING		1		1	
	4AA-22259-50	..LABEL, WARNING			1		
9	1SL-22212-20	.SPRING (K=56 BLUE)	1				UR FOR DPBSE
	1SL-22212-30	.SPRING (K=56 RED)	1				UR FOR PWS1
	1SL-22212-60	.SPRING (K=54 BLUE)		1	1	1	UR FOR DPBSE
	1SL-22212-70	.SPRING (K=54 RED)				1	UR FOR PWS1
10	33D-22214-00	.GUIDE, SPRING 1	1	1	1	1	
11	33D-22224-00	.GUIDE, SPRING 2	1	1	1	1	
12	1C3-22253-50	.COLLAR, DISTANCE	2	2	2	2	
13	3JE-22475-00	.SEAL, DUST	2	2	2	2	
14	4EW-22474-00	.SEAL, RING	2	2	2	2	
15	5UN-22176-00	.BEARING	1	1	1	1	
16	5MV-22184-00	.BUSH	1	1	1	1	

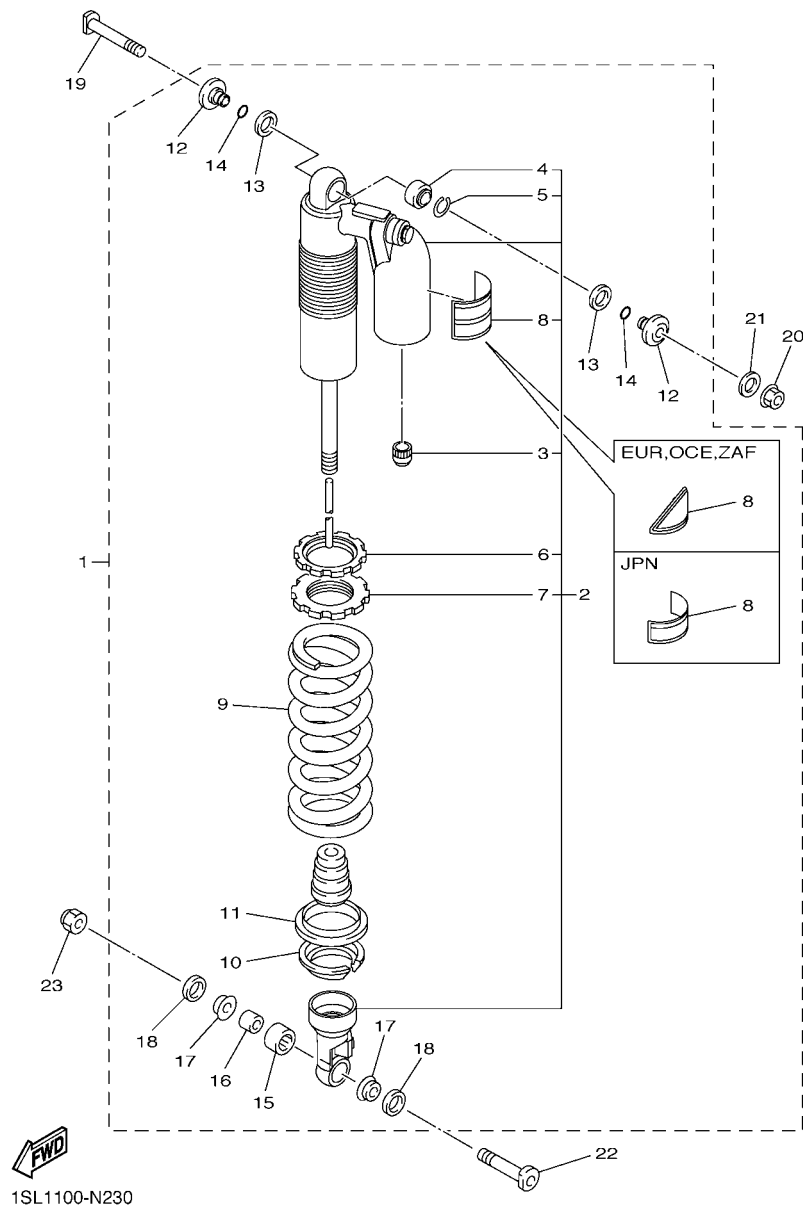


FIG. 23 REAR SUSPENSION

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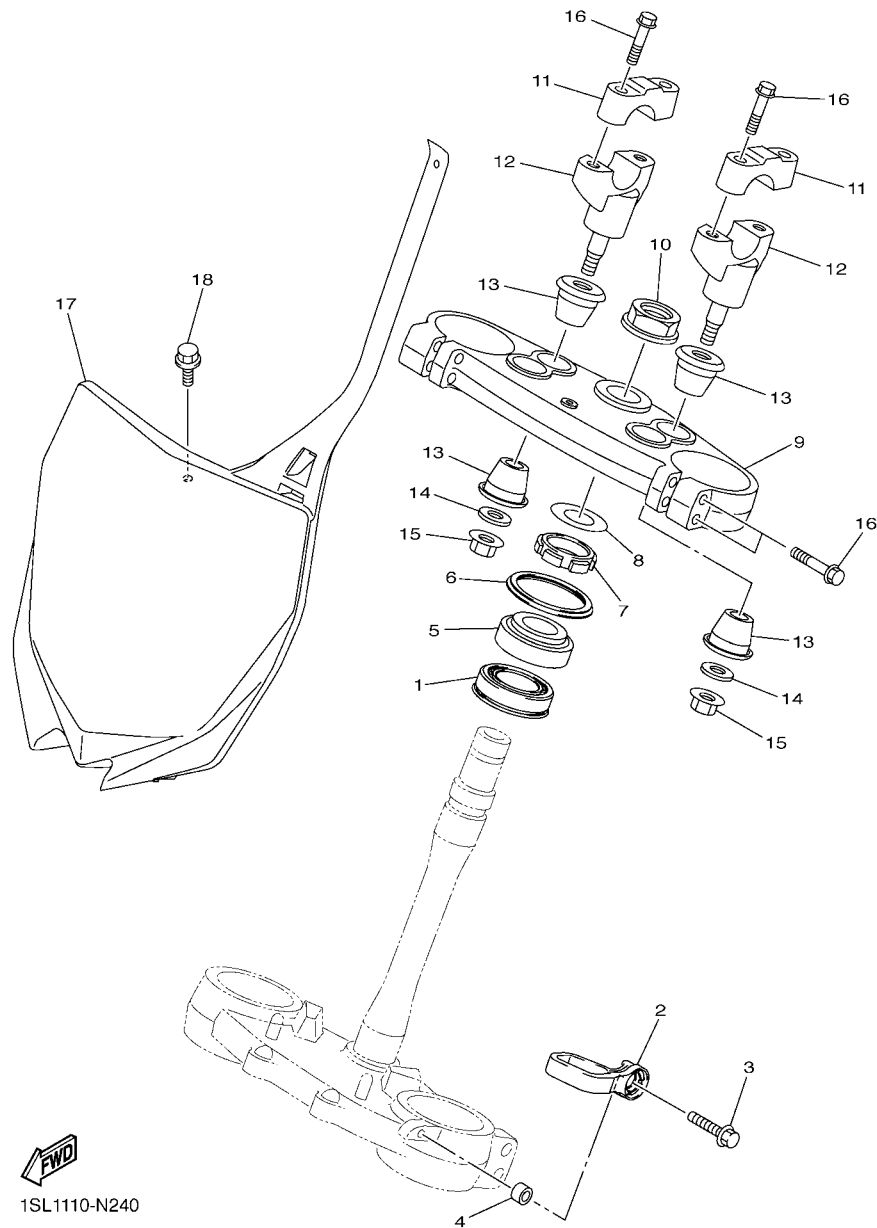
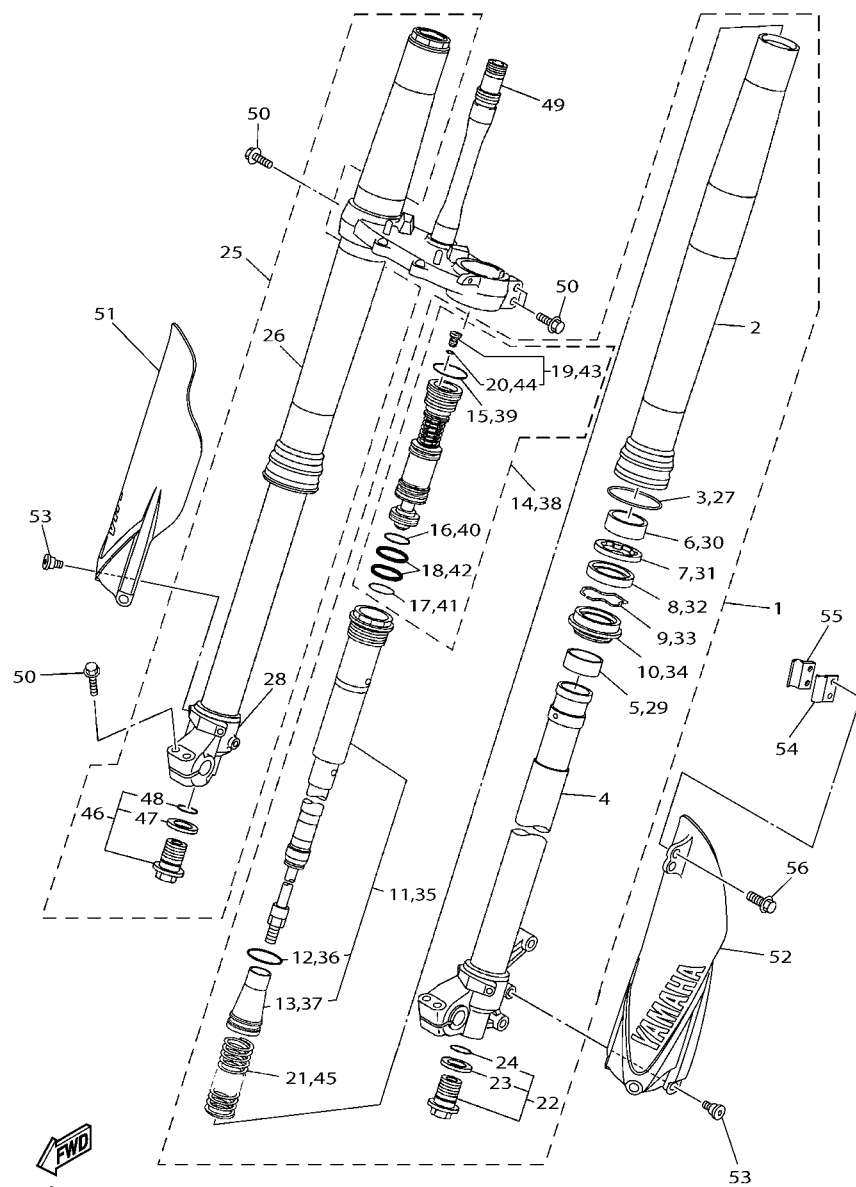


FIG. 24 STEERING

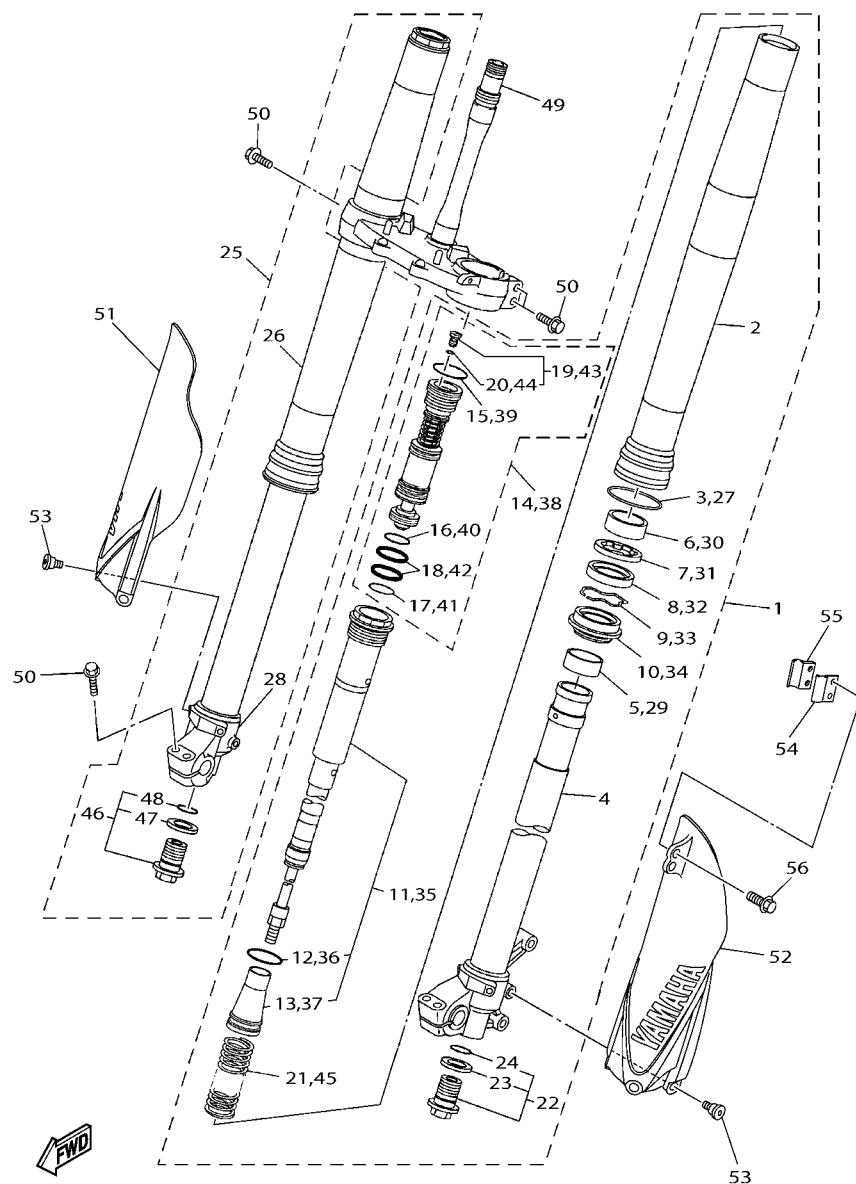
REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	93332-00081	BEARING	1	1	1	1	
2	17D-23389-50	GUIDE, CABLE	1	1	1	1	
3	90105-06170	BOLT, FLANGE	1	1	1	1	
4	90387-06105	COLLAR	1	1	1	1	
5	93332-00068	BEARING	1	1	1	1	
6	17D-23416-50	COVER, BALL RACE 2	1	1	1	1	
7	90179-28015	NUT	1	1	1	1	
8	90201-286K9	WASHER, PLATE (T1.0)	1	1	1	1	
9	1SL-23435-00	CROWN, HANDLE	1	1	1	1	
10	90179-24004	NUT	1	1	1	1	
11	18P-23441-00	HOLDER, HANDLE UPPER	2	2	2	2	
12	1SL-23442-00	HOLDER, HANDLE LOWER	2	2	2	2	
13	1SL-23434-00	HOLDER, DAMPER	4	4	4	4	
14	90201-10035	WASHER, PLATE	2	2	2	2	
15	95602-10200	NUT, U FLANGE	2	2	2	2	
16	90105-08154	BOLT, FLANGE	8	8	8	8	
17	17D-23485-50	PLATE, NUMBER	1	1	1	1	
18	90105-06064	BOLT, FLANGE	1	1	1	1	



1SM1110-N250

FIG. 25 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SM-23102-20	FRONT FORK ASSY (L.H)	1				
	1SM-23102-10	FRONT FORK ASSY (L.H)		1	1	1	
2	33D-23136-00	.TUBE, OUTER	1	1	1	1	
3	17D-23153-00	.RING, SNAP	1	1	1	1	
4	1SL-23120-00	.INNER TUBE COMP. (L.H.)	1	1	1	1	
5	5XE-23171-L0	.PISTON, FRONT FORK	1	1	1	1	
6	5XE-23125-L0	.METAL, SLIDE 1	1	1	1	1	
7	5XC-23146-10	.WASHER, OIL SEAL	1	1	1	1	
8	17D-23145-00	.OIL SEAL	1	1	1	1	
9	5XE-23153-L0	.RING, SNAP	1	1	1	1	
10	5XE-23144-L0	.SEAL, DUST	1	1	1	1	
11	1SM-23170-20	.CYLINDER COMP., FRONT FORK	1				
	1SM-23170-10	.CYLINDER COMP., FRONT FORK		1	1	1	
12	1C3-23147-L0	..O-RING	1	1	1	1	
13	17D-23142-00	..SEAT, SPRING UPPER	1	1	1	1	
14	1SM-2316A-20	.VALVE COMP.	1				
	1SM-2316A-10	.VALVE COMP.		1	1	1	
15	1C3-23188-L0	..O-RING	1	1	1	1	
16	1C3-23188-N0	..O-RING	1	1	1	1	
17	1C3-23188-P0	..O-RING	1	1	1	1	
18	1AE-23147-00	..O-RING	2	2	2	2	
19	1C3-23190-L0	..AIR VALVE COMP.	1	1	1	1	
20	1C3-23188-R0	...O-RING	1	1	1	1	
21	1SL-23141-10	.SPRING, FRONT FORK	1				
	1SM-23141-00	.SPRING, FRONT FORK		1	1	1	
22	5XC-23111-00	.BOLT, CAP	1	1	1	1	
23	2HH-23158-L0	..GASKET	1	1	1	1	



1SM1110-N250

FIG. 25 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
24	276-23114-00	..GASKET	1	1	1	1	
25	1SM-23103-20	FRONT FORK ASSY (R.H)	1				
	1SM-23103-10	FRONT FORK ASSY (R.H)		1	1	1	
26	33D-23136-00	.TUBE, OUTER	1	1	1	1	
27	17D-23153-00	.RING, SNAP	1	1	1	1	
28	1SL-23110-00	..INNER TUBE COMP. (R.H.)	1	1	1	1	
29	5XE-23171-L0	.PISTON, FRONT FORK	1	1	1	1	
30	5XE-23125-L0	.METAL, SLIDE 1	1	1	1	1	
31	5XC-23146-10	.WASHER, OIL SEAL	1	1	1	1	
32	17D-23145-00	.OIL SEAL	1	1	1	1	
33	5XE-23153-L0	.RING, SNAP	1	1	1	1	
34	5XE-23144-L0	.SEAL, DUST	1	1	1	1	
35	1SM-23170-20	.CYLINDER COMP., FRONT FORK	1				
	1SM-23170-10	.CYLINDER COMP., FRONT FORK		1	1	1	
36	1C3-23147-L0	..O-RING	1	1	1	1	
37	17D-23142-00	..SEAT, SPRING UPPER	1	1	1	1	
38	1SM-2316A-20	.VALVE COMP.	1				
	1SM-2316A-10	.VALVE COMP.		1	1	1	
39	1C3-23188-L0	..O-RING	1	1	1	1	
40	1C3-23188-N0	..O-RING	1	1	1	1	
41	1C3-23188-P0	..O-RING	1	1	1	1	
42	1AE-23147-00	..O-RING	2	2	2	2	
43	1C3-23190-L0	..AIR VALVE COMP.	1	1	1	1	
44	1C3-23188-R0	...O-RING	1	1	1	1	
45	1SL-23141-10	.SPRING, FRONT FORK	1				
	1SM-23141-00	.SPRING, FRONT FORK		1	1	1	
46	5XC-23111-00	.BOLT, CAP	1	1	1	1	



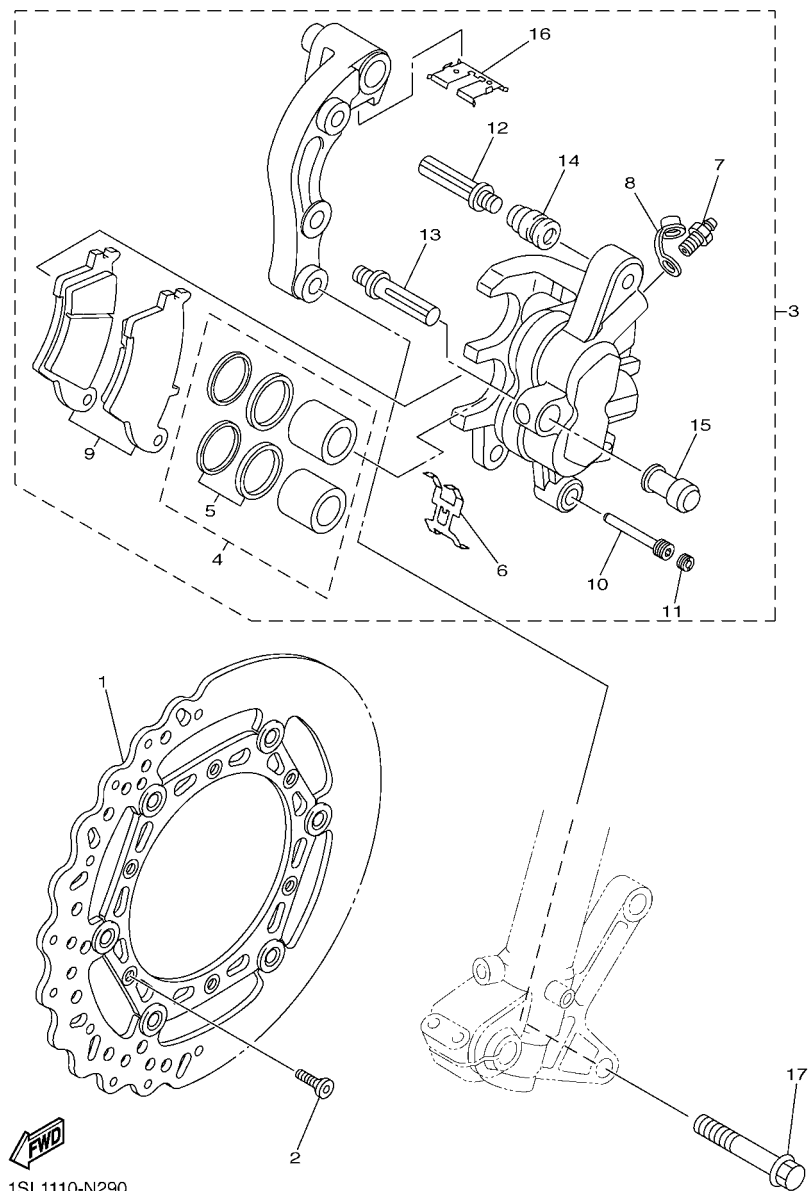
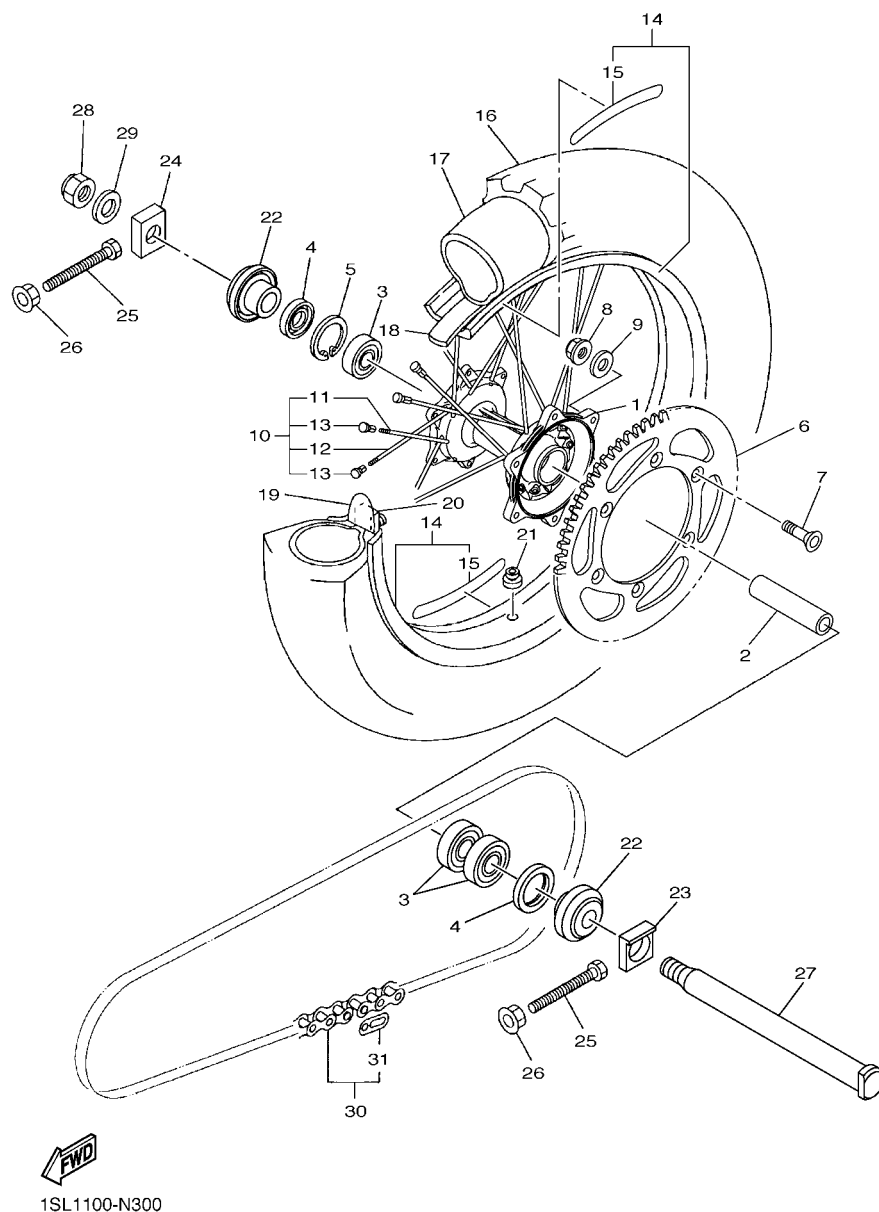


FIG. 29 FRONT BRAKE CALIPER

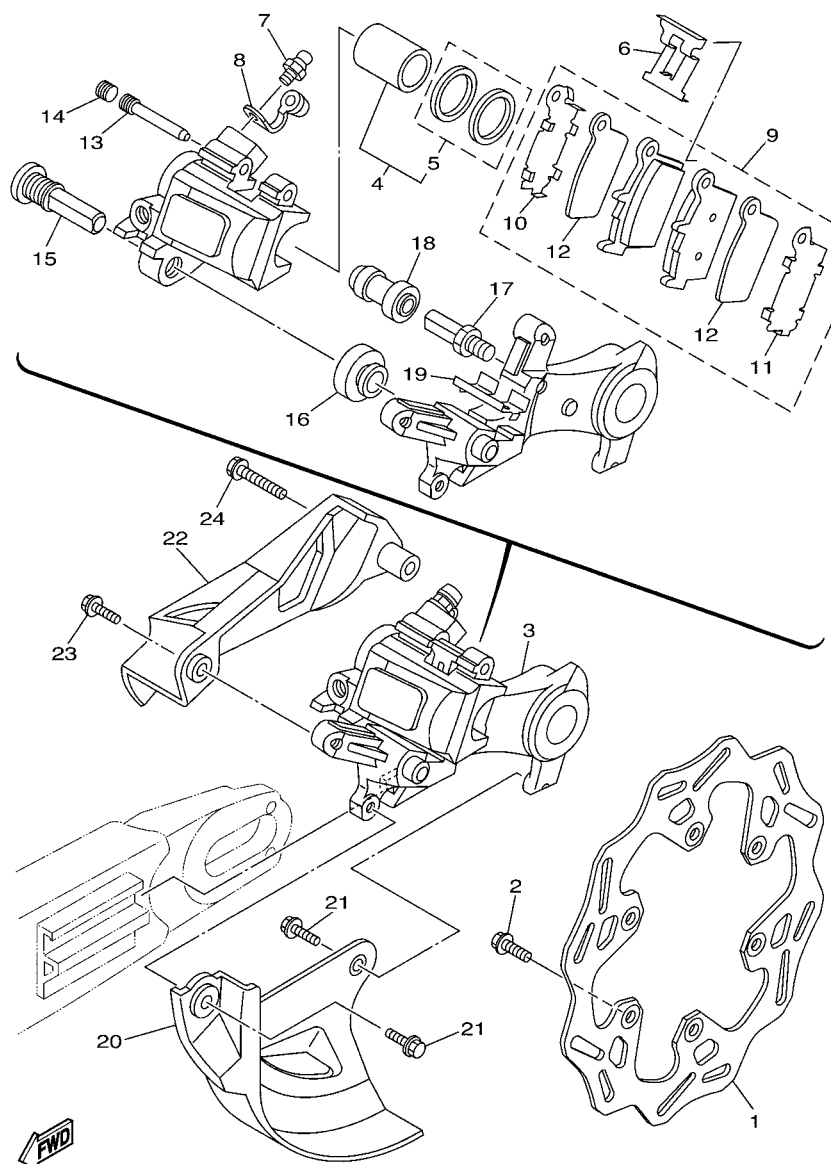
REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	5XC-2581T-G0	DISK BRAKE ASSY	1	1	1	1	
2	90151-06051	SCREW, COUNTERSUNK	6	6	6	6	
3	5XC-2580T-G0	CALIPER ASSY (LEFT)	1	1	1	1	
4	5XC-W0057-00	.PISTON ASSY, CALIPER	1	1	1	1	
5	5KM-W0047-10	..CALIPER SEAL KIT	1	1	1	1	
6	5DH-25919-00	.SUPPORT, PAD	1	1	1	1	
7	1UY-25824-51	.SCREW, BLEED	1	1	1	1	
8	1UY-25825-51	.CAP	1	1	1	1	
9	5XC-W0045-00	.BRAKE PAD KIT	1	1	1	1	
10	5DH-25933-00	.PIN, PAD	1	1	1	1	
11	5DH-25916-00	.PLUG	1	1	1	1	
12	3SP-25926-51	.BOLT	1	1	1	1	
13	3SP-25914-51	.PIN, SLIDE	1	1	1	1	
14	3JD-25917-00	.BOOT, CALIPER	1	1	1	1	
15	1UY-25937-51	.BOOT 2	1	1	1	1	
16	5XC-25849-G0	.RETAINER, CALIPER	1	1	1	1	
17	90105-08137	BOLT, FLANGE	2	2	2	2	



1SL1100-N300

FIG. 30 REAR WHEEL

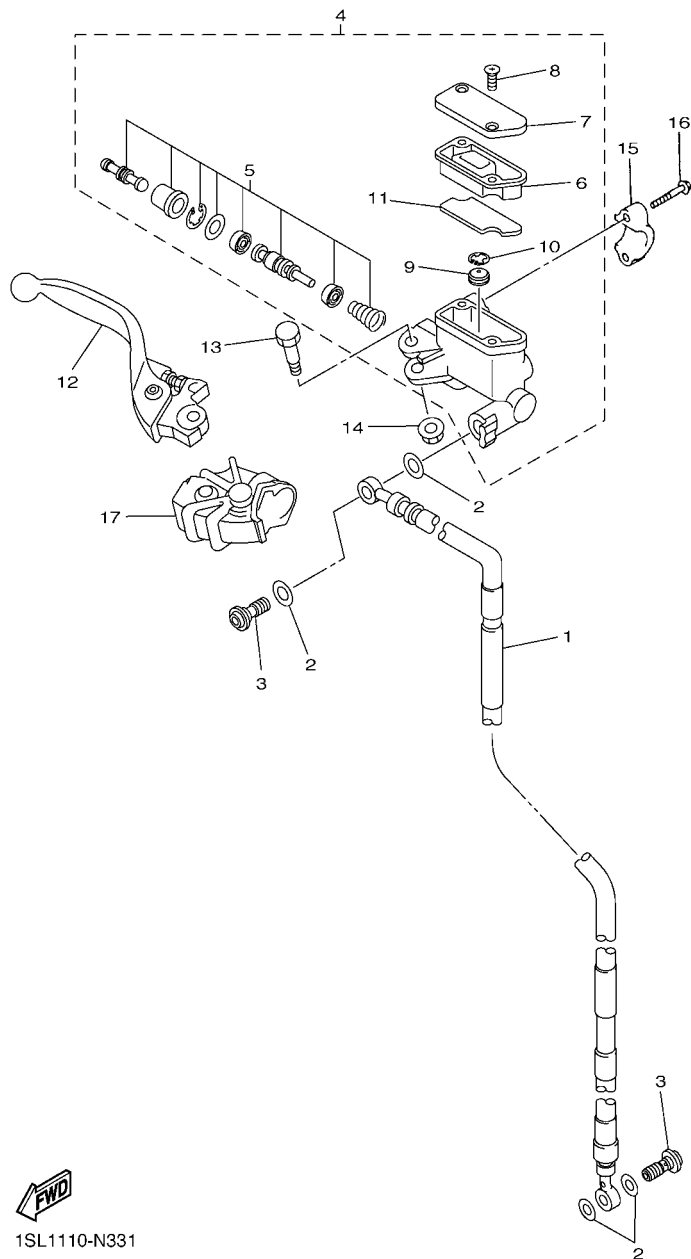
REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	17D-25311-00	HUB, REAR	1	1	1	1	
2	17D-25317-00	SPACER, BEARING	1	1	1	1	
3	93306-90510	BEARING	3	3	3	3	
4	93102-32337	OIL SEAL	2	2	2	2	
5	99009-42700	CIRCLIP	1	1	1	1	
6	17D-25450-50	SPROCKET, DRIVEN (50T)	1	1	1	1	STD
	17D-25447-50	SPROCKET, DRIVEN (47T)	1	1	1	1	AP
	17D-25448-50	SPROCKET, DRIVEN (48T)	1	1	1	1	AP
	17D-25449-50	SPROCKET, DRIVEN (49T)	1	1	1	1	AP
	17D-25451-50	SPROCKET, DRIVEN (51T)	1	1	1	1	AP
	17D-25452-50	SPROCKET, DRIVEN (52T)	1	1	1	1	AP
7	90109-08078	BOLT	6	6	6	6	
8	90185-08008	NUT, SELF-LOCKING	6	6	6	6	
9	90201-08048	WASHER, PLATE	6	6	6	6	
10	34P-25304-00	SPOKE SET, REAR	1	1	1	1	
11	34P-25396-00	.SPOKE, INNER 2			18		
12	34P-25397-00	.SPOKE, OUTER 2			18		
13	5ET-25395-00	.NIPPLE, SPOKE			36		
14	94418-19036	RIM (1.85-19)	1	1	1	1	
15	17D-2531B-00	.EMBLEM, WHEEL	2	2	2	2	
16	94110-19019	TIRE (100/90-19 57M M404)	1			1	BRIDGESTONE
*		TIRE (100/90-19 57M NHS)		1			LM PIRELLI
*		TIRE (100/90-19 57M MX52)			1		LM DUNLOP
17	94210-19222	TUBE (100/90-19 M/C TR4)	1			1	BRIDGESTONE
*		TUBE (110/90-19)		1			LM PIRELLI
*		TUBE (100/90-19 M/C TR4 BTL)			1		LM DUNLOP
18	94316-19156	BAND, RIM (1.85-19)	1			1	BRIDGESTONE



33DD110-M310

FIG. 31 REAR BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	ISM5	ISM6	ISM7	ISM8	REMARKS
1	2S2-2582W-70	DISK, REAR BRAKE 2	1	1	1	1	
2	90105-06156	BOLT, FLANGE	6	6	6	6	
3	17D-2580W-01	CALIPER ASSY, REAR 2	1		1	1	
	17D-2580W-11	CALIPER ASSY, REAR 2		1			
4	5UN-W0057-50	.PISTON ASSY, CALIPER	1	1	1	1	
5	5UN-W0047-50	..CALIPER SEAL KIT	1	1	1	1	
6	5DH-25919-50	.SUPPORT, PAD	1	1	1	1	
7	1UY-25824-51	.SCREW, BLEED	1	1	1	1	
8	1UY-25825-51	.CAP	1	1	1	1	
9	1C3-W0046-50	.BRAKE PAD KIT 2	1		1	1	
	1C3-W0046-B0	.BRAKE PAD KIT 2		1			
10	5UN-25828-60	..SHIM, CALIPER	1	1	1	1	
11	5UN-25827-60	..SHIM, CALIPER	1	1	1	1	
12	5UN-22898-60	..INSULATOR, HEAT	2	2	2	2	
13	8CR-25924-00	.PIN, PAD	1	1	1	1	
14	5DH-25916-00	.PLUG	1	1	1	1	
15	5DH-25914-50	.PIN, SLIDE	1	1	1	1	
16	3JD-25917-00	.BOOT, CALIPER	1	1	1	1	
17	5UN-25914-00	.PIN, SLIDE	1	1	1	1	
18	1UY-25937-51	.BOOT 2	1	1	1	1	
19	5UN-25913-00	.RETAINER	1	1	1	1	
20	17D-25718-50	PROTECTOR, DISK BRAKE	1	1	1	1	
21	90105-06110	BOLT, FLANGE	2	2	2	2	
22	17D-27491-50	PROTECTOR	1	1	1	1	
23	90105-06110	BOLT, FLANGE	1	1	1	1	
24	90105-06111	BOLT, FLANGE	1	1	1	1	



1SL1110-N331

FIG. 33 FRONT MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SL-25872-00	HOSE, BRAKE 1	1	1	1	1	
2	90430-10005	GASKET	4	4	4	4	
3	90401-10172	BOLT, UNION	2	2	2	2	
4	5XC-W2587-00	MASTER CYLINDER SUB ASSY	1	1	1	1	
5	5XC-W0041-00	.CYLINDER KIT, MASTER	1	1	1	1	
6	5XC-25854-G0	.DIAPHRAGM, RESERVOIR	1	1	1	1	
7	5XC-25852-G0	.CAP, RESERVOIR	1	1	1	1	
8	98706-04012	.SCREW, FLAT HEAD	2	2	2	2	
9	5CG-25715-00	.SEPARATOR ASSY	1	1	1	1	
10	5CG-2585G-00	.CIRCLIP	1	1	1	1	
11	5XC-25853-G0	.FLOAT, RESERVOIR	1	1	1	1	
12	5XC-83922-L0	LEVER 2	1	1	1	1	
13	5MV-2589F-00	BOLT, LEVER	1	1	1	1	
14	95701-06500	NUT, WITH WASHER	1	1	1	1	
15	5MV-25867-00	BRACKET, MASTER CYLINDER	1	1	1	1	
16	5MV-25833-00	BOLT, FITTING	2	2	2	2	
17	5XC-26372-G0	COVER, HANDLE LEVER 1	1	1	1	1	

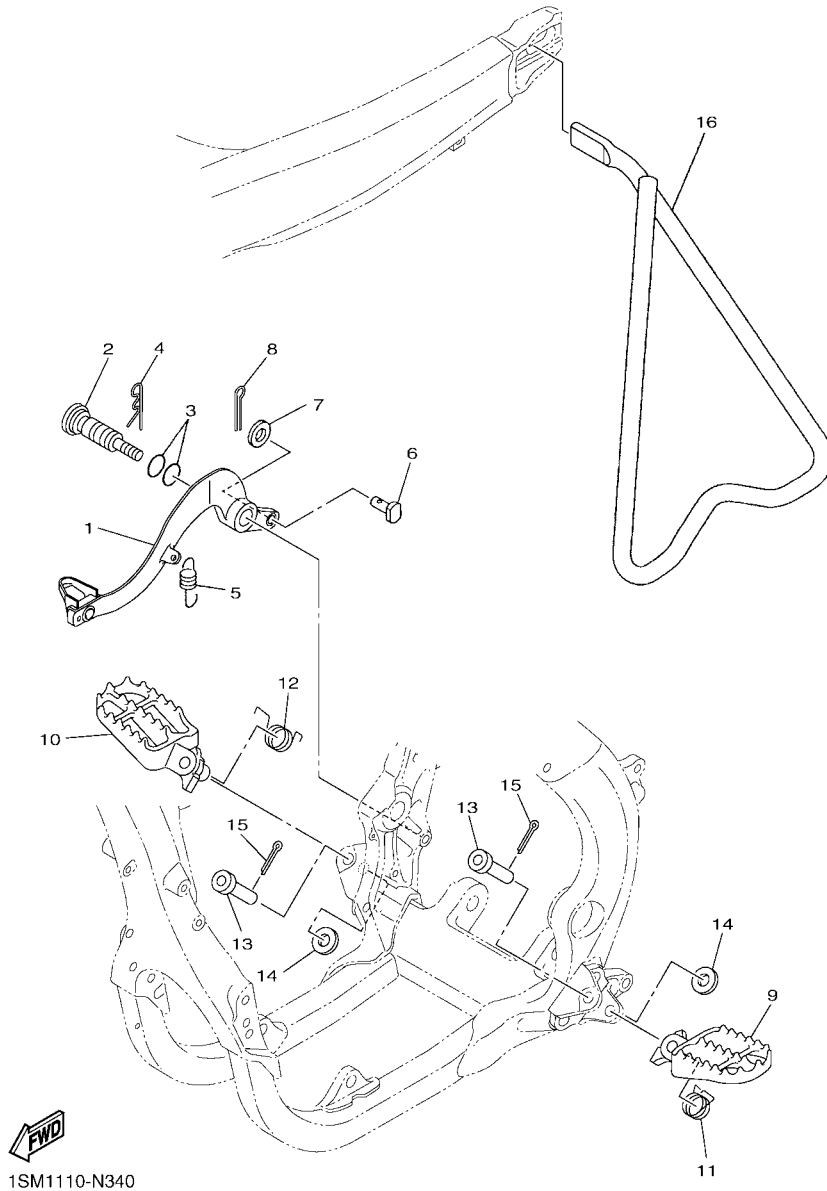


FIG. 34 STAND & FOOTREST

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	17D-27200-51	PEDAL, BRAKE	1	1	1	1	
2	17D-27217-00	BOLT	1	1	1	1	
3	93210-11073	O-RING	2	2	2	2	
4	90468-16001	CLIP	1	1	1	1	
5	90506-20031	SPRING, TENSION	1	1	1	1	
6	90240-08120	PIN, CLEVIS	1	1	1	1	
7	90201-08044	WASHER, PLATE	1	1	1	1	
8	91402-20012	PIN, COTTER	1	1	1	1	
9	17D-27411-00	FOOTREST 1	1	1	1	1	
10	17D-27421-00	FOOTREST 2	1	1	1	1	
11	90508-28015	SPRING, TORSION	1	1	1	1	
12	90508-28018	SPRING, TORSION	1	1	1	1	
13	90240-10004	PIN, CLEVIS	2	2	2	2	
14	90201-10032	WASHER, PLATE	2	2	2	2	
15	91402-25015	PIN, COTTER	2	2	2	2	
16	34P-27311-00	STAND, SIDE	1	1	1	1	



33D1110-J350

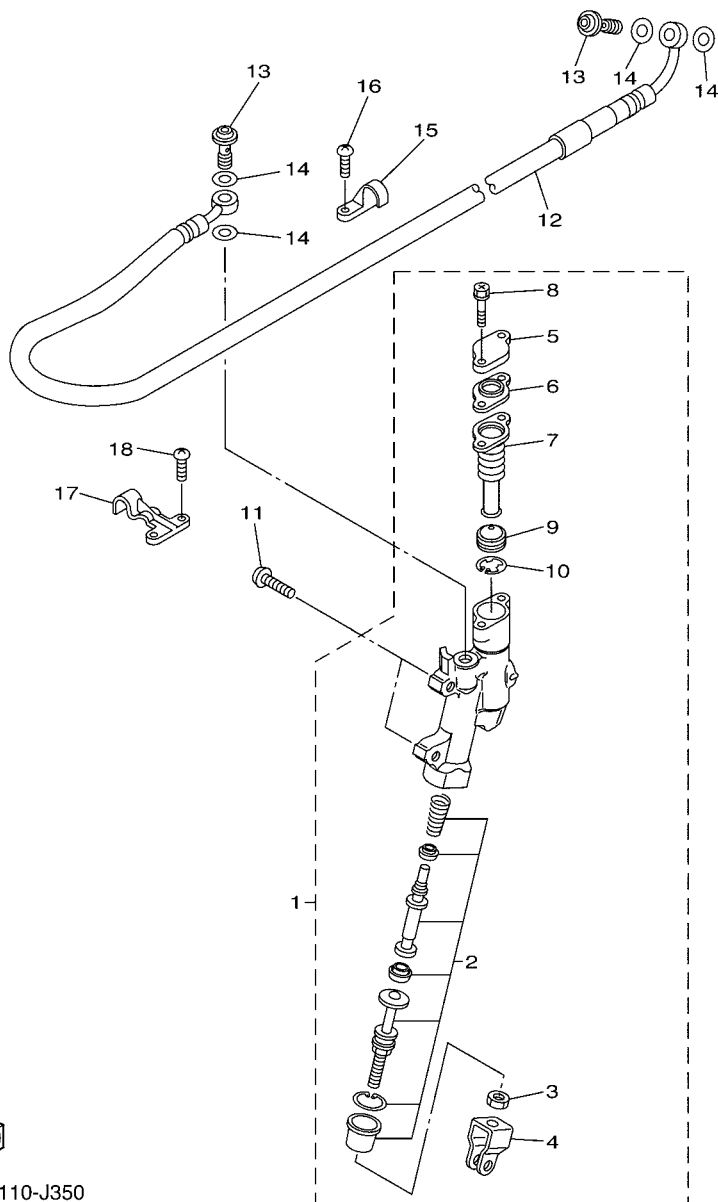
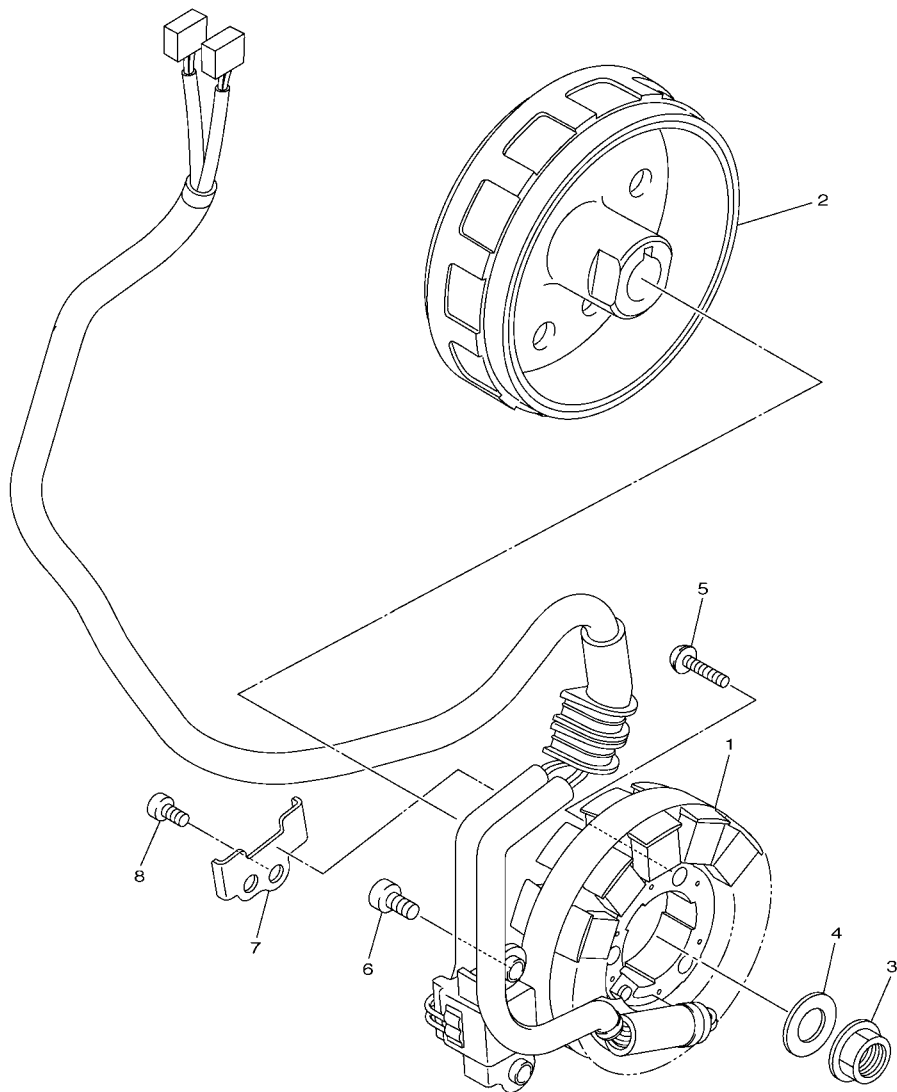


FIG. 35 REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	33D-2583V-00	RR. MASTER CYLINDER ASSY.	1	1	1	1	
2	5UN-W0042-50	.CYLINDER KIT, MASTER	1	1	1	1	
3	5UN-27218-00	.NUT	1	1	1	1	
4	5UN-27222-00	.JOINT	1	1	1	1	
5	5UN-25852-50	.CAP, RESERVOIR	1	1	1	1	
6	5UN-2585B-00	.PLATE, DIAPHRAGM	1	1	1	1	
7	5UN-25854-00	.DIAPHRAGM, RESERVOIR	1	1	1	1	
8	5UN-27217-00	.BOLT	2	2	2	2	
9	5CG-25715-00	.SEPARATOR ASSY	1	1	1	1	
10	5CG-2585G-00	.CIRCLIP	1	1	1	1	
11	90111-06116	BOLT,HEX. SOCKET BUTTON	2	2	2	2	
12	5XC-25873-L0	HOSE, BRAKE 2	1	1	1	1	
13	90401-10172	BOLT, UNION	2	2	2	2	
14	90430-10005	GASKET	4	4	4	4	
15	1C3-25886-50	HOLDER, BRAKE HOSE	1	1	1	1	
16	98502-05010	SCREW, PAN HEAD	2	2	2	2	
17	1C3-25876-50	HOLDER, BRAKE HOSE 2	1	1	1	1	
18	98502-05010	SCREW, PAN HEAD	2	2	2	2	



1SL1110-N360

[illegible]

[illegible]

FIG. 38 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	33D-82370-00	PLUG CAP ASSY	1	1	1	1	
2	4P9-83591-00	THERMO UNIT	1	1	1	1	
3	90430-10004	GASKET	1	1	1	1	
4	1SL-82540-00	NEUTRAL SWITCH ASSY	1	1	1	1	
5	93210-21001	O-RING	1	1	1	1	
6	90110-05062	BOLT, HEXAGON SOCKET HEAD	2	2	2	2	
7	1SM-8591A-40	ENGINE CONTROL UNIT ASSY	1				
	1SM-8591A-50	ENGINE CONTROL UNIT ASSY		1		1	
	1SM-8591A-60	ENGINE CONTROL UNIT ASSY			1		
8	90105-05005	BOLT, FLANGE	2	2	2	2	
9	90387-05048	COLLAR	2	2	2	2	
10	90480-13029	GROMMET	2	2	2	2	
11	1SM-82310-00	IGNITION COIL ASSY	1	1	1	1	
12	90480-11015	GROMMET	1	1	1	1	
13	95022-06016	BOLT, FLANGE	2	2	2	2	
14	1SL-81960-00	RECTIFIER & REGULATOR ASSY	1	1	1	1	
15	1SL-21287-00	BRACKET, REGULATOR	1	1	1	1	
16	90105-06203	BOLT, FLANGE	2	2	2	2	
17	90480-13025	GROMMET	2	2	2	2	
18	90387-066J9	COLLAR	2	2	2	2	
19	90105-06064	BOLT, FLANGE	2	2	2	2	
20	1SL-81965-00	CONDENSER, SMOOTHING	1	1	1	1	
21	1SL-21273-00	BRKT. CONDENSER	1	1	1	1	
22	92017-05012	BOLT, BUTTON HEAD	2	2	2	2	
23	1SM-82590-00	WIRE HARNESS ASSY	1	1	1	1	
24	1SL-82309-00	WIRE, SUB LEAD	1	1	1	1	
25	33D-82378-00	CONNECTOR	1	1	1	1	

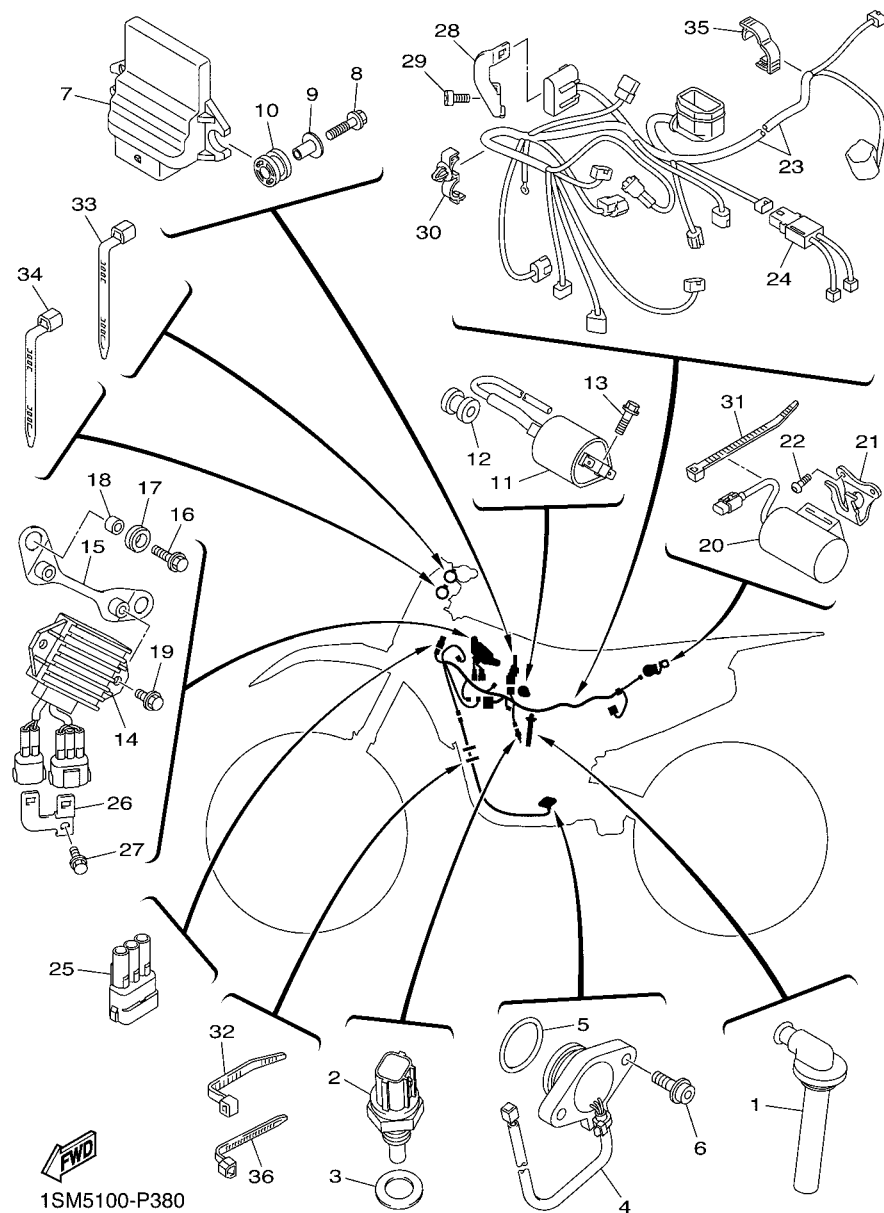
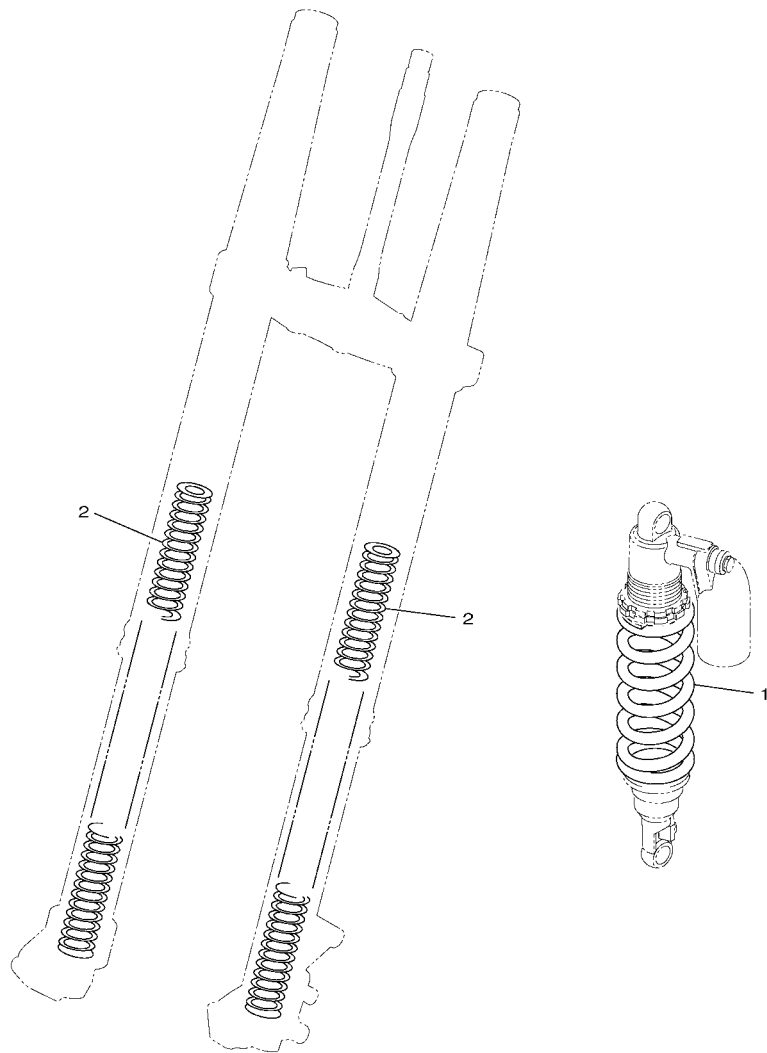


FIG. 38 ELECTRICAL 1

[illegible]



1SL1110-N390

FIG. 39 ALTERNATE FOR CHASSIS

REF. NO.	PART NO.	DESCRIPTION	1SM5	1SM6	1SM7	1SM8	REMARKS
1	1SL-22212-00	SPRING (K=58 BLUE)	1	1	1	1	AP FOR DPBSE
	1SL-22212-10	SPRING (K=58 RED)	1			1	AP FOR PWS1
	1SL-22212-20	SPRING (K=56 BLUE)	1	1	1	1	AP FOR DPBSE
	1SL-22212-30	SPRING (K=56 RED)	1			1	AP FOR PWS1
	1SL-22212-40	SPRING (K=52 BLUE)	1	1	1	1	AP FOR DPBSE
	1SL-22212-50	SPRING (K=52 RED)	1			1	AP FOR PWS1
	1SL-22212-60	SPRING (K=54 BLUE)	1	1	1	1	AP FOR DPBSE
	1SL-22212-70	SPRING (K=54 RED)	1			1	AP FOR PWS1
	1SL-22212-80	SPRING (K=60 BLUE)	1	1	1	1	AP FOR DPBSE
	1SL-22212-90	SPRING (K=60 RED)	1			1	AP FOR PWS1
2	1SL-23141-20	SPRING, FRONT FORK (K=4.5)	1	1	1	1	AP
	1SL-23141-30	SPRING, FRONT FORK (K=4.6)	1	1	1	1	AP
	1SL-23141-40	SPRING, FRONT FORK (K=4.7)	1	1	1	1	AP
	1SL-23141-50	SPRING, FRONT FORK (K=4.8)	1	1	1	1	AP
	1SL-23141-60	SPRING, FRONT FORK (K=4.9)	1	1	1	1	AP
	1SL-23141-70	SPRING, FRONT FORK (K=5.0)	1	1	1	1	AP

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
1SM-11101-09	1 - 1	3LD-12168-H1	3 - 14	1SM-13597-00	9 - 1	1SM-1477E-10	11 - 24	17D-17231-10	16 - 17	3RV-21668-B0	22 - 33
3D7-11133-10	1 - 3	3LD-12168-K1	3 - 14	1SM-13750-10	10 - 1	1SL-1477G-00	11 - 26	1SM-17241-00	16 - 16	1SL-21710-00	21 - 1
5TA-11134-10	1 - 2	3LD-12168-M1	3 - 14	1SM-13761-00	10 - 11	1SL-1477H-00	11 - 27	1SM-17251-00	16 - 20	1SL-21719-00	21 - 12
1SM-11166-00	1 - 19	3LD-12168-R1	3 - 14	33D-13907-00	26 - 15	1SM-14788-00	11 - 12	1SM-17411-00	16 - 2	1SL-2171E-00	19 - 41
1SM-11181-00	1 - 11	3LD-12168-U1	3 - 14	1SM-13938-00	10 - 2	1SM-15100-09	12 - 1	1SM-1742A-00	16 - 12	1SL-21720-00	21 - 8
1SM-11190-09	1 - 17	3LD-12168-W1	3 - 14	1SM-13971-00	26 - 19	1SM-15138-00	12 - 2	1SL-17466-00	12 - 16	1SL-2172A-00	21 - 32
1SM-11193-00	1 - 23	3LD-12168-Y1	3 - 14	3TJ-14137-40	10 - 10	1SM-15155-00	12 - 4	1SM-18101-00	18 - 10	1SL-2172F-00	21 - 33
1SM-11194-00	1 - 22	3LD-12169-11	3 - 14	1SM-14147-00	10 - 12	3Y1-15361-00	13 - 8	1SL-18110-00	18 - 14	1SL-21730-00	21 - 17
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